

pumps that are required to operate at design conditions to supply fluid from the heating and/or cooling source to the conditioned space(s) or heat transfer device(s) and return it to the source.

7.4.4.1.1 Exception to section 7.4.4.1:

(a) Systems with total pump system motor horsepower of 10 hp or less.

7.4.4.2 Friction Rate. Piping systems shall be designed at a design friction pressure loss rate of no more than 4.0 ft of water per 100 equivalent ft of pipe. Lower friction rates may be required for proper noise or corrosion control.

7.4.4.3 Variable Flow. Pumping systems that serve control valves designed to modulate or step open and close as a function of load, shall be designed for variable fluid flow. The system shall be capable of reducing flow to 50% of design flow or less. Flow may be varied by one of several methods, including, but not limited to, variable speed driven pumps, staged multiple pumps, or pumps riding their characteristic performance curves.

7.4.4.3.1 Exceptions to section 7.4.4.3:

(a) Systems where a minimum flow greater than 50% of the design flow is required for the proper operation of equipment served by the system, such as chillers;

(b) Systems that serve no more than one control valve;

(c) Where the overall building energy use resulting from an alternative design, such as a constant flow/variable temperature pumping system, is no more than those from a variable flow system; and

(d) Systems that include supply temperature reset controls in accordance with section 7.4.5.2 without exception.

7.4.5 System Temperature Reset Controls.

7.4.5.1 Air Systems. Systems supplying heated or cooled air to multiple zones shall include controls that automatically reset supply air temperatures by representative building loads or by outside air temperature. Temperature shall be reset by at least 25% of the design supply-air-to-room-air temperature difference. Zones that are expected to experience relatively constant loads, such as interior zones, shall be designed for the fully reset supply temperature.

7.4.5.1.1 Exceptions to section 7.4.5.1:

(a) Systems which comply with section 7.4.1 without using exceptions in sections 7.4.1.2.1 or 7.4.1.2.2; and

(b) Where it can be shown that supply air temperature reset increases overall building annual energy costs.

7.4.5.2 Hydronic Systems. Systems supplying heated and/or chilled water to comfort conditioning systems shall include controls that automatically reset supply water temperatures by representative building loads (including return water temperature) or by outside air temperature. Temperature shall be reset by at least 25% of the design supply-to-return water temperature difference.

7.4.5.2.1 Exceptions to section 7.4.5.2:

(a) Systems that comply with section 7.4.4.3 without exception;

(b) Where it can be shown that supply temperature reset increases overall building annual energy use;

(c) Systems for which supply temperature reset controls cannot be implemented without causing improper operation of heating, cooling, humidification, or dehumidification systems; or

(d) Systems with less than 600,000 Btu/h design capacity.

§ 435.108 Heating, ventilation and air-conditioning (HVAC) equipment.

8.1 General

8.1.1 This section contains minimum requirements for fundamental to good practice and/or the minimum acceptable state-of-the-art in energy efficient HVAC equipment.

8.1.2 A building shall be considered in compliance with this section if the minimum requirements of Section 8.3 are met.

8.2 Principles of Design

8.2.1 The rate of energy input(s) and the heating or cooling output(s) of all HVAC products shall be ascertained. This information shall be based on equipment in new condition, and shall cover full load, partial load, and stand-by conditions. The information shall also include performance data for modes of equipment operation and at ambient conditions as specified in the

minimum equipment performance requirements below.

8.2.2 Source Systems

8.2.2.1 To allow for HVAC equipment operation at the highest efficiencies, conversion devices shall be matched to load increments, and operation of modules shall be sequenced. Oversized or large scale systems shall never be used to serve small seasonal loads (e.g., a large heating boiler to serve a summer service water heating load). Specific “low load” units shall be incorporated in the design where prolonged use at minimal capacities is expected.

8.2.2.2 Storage techniques should be used to level or distribute loads that vary on a time or spatial basis to allow operation of a device at maximum (full-load) efficiency.

8.2.2.3 All equipment shall be the most efficient (or highest COP) practical, at both design and reduced capacity (part-load) operating conditions.

8.2.2.4 Fluid temperatures for heating equipment shall be as low as practical and for cooling equipment as high as practical, while meeting loads and minimizing flow quantities.

8.3 Minimum Requirements

8.3.1 Equipment Efficiency

8.3.1.1 *Minimum Equipment Efficiency.* Equipment shall have a minimum efficiency at the specified rating conditions, not less than the values shown in Tables 8.3-1 through 8.3-10. Minimum efficiencies for equipment using chlorofluorocarbons (CFCs) refrigerants reflect the assumption that the use of certain refrigerants may be restricted because of ozone layer depletion concerns.

8.3.1.2 Data furnished by the equipment supplier or certified under a nationally-recognized certification program or rating procedure may be used to satisfy these requirements.

8.3.1.3 Integrated Part-Load Value (IPLV) is the descriptor for part-load efficiency for certain types of equipment. The IPLVs are found in the referenced ARI Standards. Compliance with minimum efficiency requirements specified for certain HVAC equipment shall include compliance with part-

load requirements as well as standard or full-load requirements.

8.3.1.4 If nationally-recognized test procedures for combined equipment are not available, efficiencies for service water heating shall be determined using data provided by equipment and component manufacturers, employing reasonable assumptions concerning uncertain parameters.

8.3.1.5 Omission of minimum performance requirements for certain classes of HVAC equipment does not preclude use of such equipment where appropriate.

8.3.2 Field Assembled Equipment and Components

8.3.2.1 Where components, such as indoor or outdoor coils, from more than one manufacturer are used as parts of a cooling or heating unit, it shall be the responsibility of the system designer to specify component efficiencies, which when combined will provide equipment that is in compliance with the requirements of these standards, based on data provided by the component manufacturers.

8.3.2.2 Total on-site energy input to the equipment shall be determined by combining the energy inputs to all components, elements, and accessories including but not limited to compressor(s), internal circulating pump(s), condenser-air fan(s), evaporative-condenser cooling water pump(s), purge devices, viscosity control heaters, and controls.

8.3.2.3 *Heat-Operated Water Chilling Package.* Double-effect, heat-operated water chilling packages shall be used in lieu of single-effect equipment, due to their higher efficiency, except where the energy input is from low temperature waste-heat or non-depletable energy sources.

8.3.3 Equipment Controls

8.3.3.3 Heat pumps equipped with supplementary resistance heaters for comfort heating shall be installed with a control to prevent heater operation when the heating load can be met by the heat pump. A two-stage room thermostat, that controls the supplementary heat on its second stage, will meet this requirement. Supplementary heater operation is permitted where it

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can be shown that supplementary heating reduces energy use. Supplementary heater operation is permitted during short transient periods of less than 15 minutes during defrost cycles.

8.3.3.3.1 Controls shall provide a means of activating the supplementary heat source on an emergency basis and a visible indicator shall be provided to indicate the emergency heat status.

8.3.3.4 *Cooling Equipment Auxiliary Controls.* Evaporator coil frosting and excessive compressor cycling at part-load conditions shall not be controlled by use of either hot gas by-pass or evaporator pressure regulator control.

8.3.4 *Comfort Heating Equipment*

8.3.4.1 The designer shall obtain data and information from the manu-

facturer of electric resistance comfort heating equipment regarding full-load and part-load energy consumption of the heating equipment over the range of voltages at which the equipment is intended to operate. All auxiliaries required for the operation of the heater equipment such as, but not limited to fans, pumps, viscosity control heaters, fuel handling equipment, and blowers shall be included in the energy input data provided by the manufacturer(s).

8.3.5 *Maintenance*

8.3.5.1 Provisions shall be made to provide necessary preventive maintenance information to maintain efficient operation of all HVAC equipment.

Table 8.3-1
 Standard Rating Conditions and Minimum Performance
 Unitary Air Conditioners and Heat Pumps - Air-Cooled, Electrically-Operated
 <135,000 Btu/h Cooling Capacity - Except Packaged Terminal and Room Air Conditioners

Reference Standards	Category	Phases	Subcategory & Rating Condition (Outdoor Temps. °F)	Minimum Performance
ARI 210-81 ARI 240-81	<65,000 Btu/h	1	<u>Seasonal Rating¹</u>	
	Cooling Capacity		Split-System	10.0 SEER
	Cooling Mode		Single-Package	9.7 SEER
ARI 210/ 240-84	<65,000 Btu/h	3	<u>Standard Rating (95 db)</u>	
	Cooling Capacity		Split-System & Single-Pkg.	9.5 EER
	Cooling Mode		<u>Integrated Part-Load Value (80 db)</u>	
			Split-System & Single-Pkg.	8.5 IPLV
	≥65,000 <135,000 Btu/h	All	<u>Standard Rating (95 db)</u>	8.9 EER
	Cooling Mode		<u>Integrated Part-Load Value (80 db)</u>	8.3 IPLV
	<65,000 Btu/h	1	<u>Seasonal Rating¹</u>	
	Cooling Capacity		Split-Systems	6.6 HSPF
	Heating Mode (Heat Pumps)		Single-Package	6.6 HSPF
	<65,000 Btu/h	3	<u>Split-System & Single Pkg.</u>	
	Cooling Capacity		High Temp. Rating (47db/43wb)	3.0 COP
	Heating Mode		Low Temp. Rating (17db/15wb)	2.0 COP
	≥65,000 <135,000 Btu/h	All	<u>Split-System & Single Pkg.</u>	
	Cooling Capacity		High Temp. Rating (47db/45wb)	3.0 COP
	Heating Mode		Low Temp. Rating (17db/15wb)	2.0 COP

1. To be consistent with National Appliance Energy Conservation Act of 1987 (Pub. L. 100-12)

Table 8.3-2
 Standard Rating Conditions and Minimum Performance
 Unity Air Conditioners and Heat Pumps - Evaporatively-Cooled, Electrically-Operated - Cooling Mode
 <135,000 Btu/h Cooling Capacity - Except Packaged Terminal and Room Air Conditioners

Reference Standards	Category	Rating Condition °F		Minimum Performance
		Indoor Temp.	Outdoor Temp.	
ARI 210-81	<65,000 Btu/h	<u>Standard Rating</u>		
	Cooling Capacity	80db/67wb	95db/75wb	9.3 EER
	<65,000 Btu/h	<u>Integrated Part-Load Value (80db/67wb)</u>		8.5 IPLV
ARI 210/270-84	≥65,000 <135,000	<u>Standard Rating</u>		
	Btu/h	80db/67wb	95db/75wb	10.5 EER
CTI 201 (86)	≥65,000 <135,000	<u>Integrated Part-Load Value (80db/67wb)</u>		9.7 IPLV
	Btu/h			

Table 8.3-3
 Standard Rating Conditions & Minimum Performance
Water-Cooled Air Conditioners and Heat Pumps - Cooling Mode
 <135,000 Btu/h Cooling Capacity - Electrically-Operated

Reference Standard	Category	Rating Condition °F		Minimum Performance
		Indoor Air	Entering Water	
Water-Source Heat Pumps ARI 320-86 CTI 201 (86)	<65,000 Btu/h Cooling Capacity	<u>Standard Rating</u>		9.3 EER
		80db/67wb	85	
	<u>Low Temperature Rating</u>		10.2 EER	
	80db/67wb	75		
>65,000 <135,000 Btu/h Cooling Capacity	<u>Standard Rating</u>		10.5 EER	
	80db/67wb	85		
Groundwater-Cooled Heat Pumps ARI 325-85	<135,000 Btu/h Cooling Capacity	<u>Standard Rating</u>		11.0 EER
		70 F Entering Water		
	<u>Low Temperature Rating</u>		11.5 EER	
50 F Entering Water				
Water-Cooled Unitary Air Conditioners ARI 210-81 ARI 210/240-84 CTI 201 (86)	<65,000 Btu/h Cooling Capacity	<u>Standard Rating</u>		9.3 EER
		80db/67wb	85	
	<u>Integrated Part-Load Value</u>		8.3 IPLV	
	75 F Entering Water			
≥65,000 <135,000 Btu/h Cooling Capacity	<u>Standard Rating</u>		10.5 EER	
	80db/67wb	85		

Table B.3-4a
 Standard Rating Conditions and Minimum Performance
 Packaged Terminal Air Conditioners and Heat Pumps
 Air-Cooled, Electrically-Operated

Reference Standards	Category	Subcategory & Rating Condition (Outdoor Temps. °F)	Minimum Performance
ARI 310-87	PTAC's & PTAC H.P.'s ² Cooling Mode	Standard Rating (95 db)	10.0-(.16 x Cap. (Btu/h)/1000) EER
		Low Temp. Rating (82 db) ¹	12.2-(.20 x Cap. (Btu/h)/1000) EER
ARI 380-87	PTAC H.P.'s - Heating Mode	Standard Rating (47db/43wb)	2.7 COP

1. For multi-capacity equipment the minimum performance shall apply to each capacity step provided and allowed by the controls.
2. If the unit's capacity is less than 7000 Btu/h, use 7000 Btu/h in the calculation. If the unit's capacity is greater than 15000 Btu/h, use 15000 Btu/h in the calculation.

Table 8.3-4b
 Standard Rating Conditions & Minimum Performance
 Room Air Conditioners and Room Air Conditioner Heat Pumps

Reference	Category	Minimum Performance ¹
ANSI/AHAM RAC-1-82	Without Reverse Cycle and With Louvered Sides	
	< 6000 Btu/h	8.0 EER
	≥ 6000 < 8000 Btu/h	8.5 EER
	≥ 8000 < 14000 Btu/h	9.0 EER
	≥ 14000 < 20000 Btu/h	8.8 EER
	≥ 20000 Btu/h	8.2 EER
	Without Reverse Cycle and Without Louvered Sides	
	< 6000 Btu/h	8.0 EER
	≥ 6000 < 20000 Btu/h	8.5 EER
	≥ 20000 Btu/h	8.0 EER
With Reverse Cycle and With Louvered Sides	8.5 EER	
With Reverse Cycle, Without Louvered Sides	8.0 EER	

1. To be consistent with National Appliance Energy Conservation Act of 1987 (Pub. L. 100-12).

Table 8.3-5
 Standard Rating Conditions and Minimum Performance
 Water-Source and Groundwater-Source Heat Pumps - Electrically-Operated
 <135000 Btu/h Cooling Capacity

Reference Standards	Rating Condition °F ¹	Minimum Performance
Water-Source Heat Pumps ARI 320-86 CTI 201 (86)	<u>Standard Rating</u> 70 F Entering Water ²	3.8 COP
Groundwater-Source Heat Pumps ARI 325-85	1. High Temperature Rating 70 F Entering Water ²	3.4 COP
	2. Low Temperature Rating 50 F Entering Water ²	3.0 COP

1. Air entering indoor section 70db/60wb (max.).
2. Water Flow Rate Per Manufacturer's Specifications.

Table 8.3-6
 Standard Rating Conditions and Minimum Performance
 Large Unitary Air Conditioners and Heat Pumps - Electrically-Operated
 ≥ 135,000 BTU/H Cooling Capacity

Category/ Reference Standards	Efficiency Rating	Minimum Performance	
		≤ 760,000 Btu/h	> 760,000 Btu/h
Air Conditioners	EER	≤ 760,000 Btu/h	> 760,000 Btu/h
Air-Cooled ARI 360-65	IPLV	7.5	
Air Conditioners	EER	9.6	
Water/Evap.-Cooled	IPLV	9.0	
ARI 360-85, CTI 201 (86)			
Heat Pumps			
-Air-Cooled - Cooling	EER	≤ 760,000 Btu/h	> 760,000 Btu/h
	IPLV	7.5	
-Air-Cooled - Heating	COP (47 °F)	2.9	
ARI 340-86	COP (17 °F)	2.0	
Condensing Units	EER	9.9	
Air Cooled ARI 365-87	IPLV	11.0	
Condensing Units	EER	12.9	
Water/Evap.-Cooled	IPLV	12.9	
ARI 365-87, CTI 201 (86)			

1. For units that have a heating section, deduct 0.2 from all required EER's and IPLV's.
2. Condensing unit requirements are based on single-number ratings defined in paragraph 5.1.3.2 of ARI Standard 365-87.

Table 8.3-7
 Standard Rating Conditions and Minimum Performance
 Water-Chilling Packages - Water- and Air-Cooled - Electrically-Operated

Reference Standards	Category	Efficiency Rating	Minimum Performance
	<u>Water - Cooled</u>		
ARI 550-86 & ARI 590-86	≥ 300 tons	COP	5.2 ¹
		IPLV	5.3 ¹
CTI 201 (86)	≥ 150 Tons < 300 tons	COP	4.2
		IPLV	4.5
	< 150 tons	COP	3.8
		IPLV	3.9
	<u>Air-Cooled With Condenser</u>		
	≥ 150 tons	COP	2.5
		IPLV	2.5
	< 150 tons	COP	2.7
		IPLV	2.8
	<u>Condenserless, Air-Cooled</u>		
	All Capacities	COP	3.1
		IPLV	3.2

1. Where R-22 or CFC refrigerants with equivalent ozone depletion factors are used these requirements are reduced to 4.7 COP and 4.8 IPLV (see Section 8.3.1.1)

NOTE: The levels above are minimum performance levels. Better energy efficiencies may be available, and their use is encouraged.

Table 8.3-8
Standard Rating Conditions and Minimum Performance
Boilers: Gas- and Oil-Fired

Reference	Category	Rating Condition	Minimum Performance
DOE Test Procedure	Gas-Fired	Seasonal	AFUE
10 CFR, Part, 30	<300,000 Btu/h	Rating	80% ^{1,3}
App N	Oil-Fired	Seasonal	AFUE
	<300,000 Btu/h	Rating	80% ¹
AGA Z21.13-82	Gas-Fired	1. Max. Rated Cap. ²	E_c ⁴
H.I. Htg. Boiler Std. 86	≤300,000 Btu/h	Steady-State	80%
ASME PTC4.1-64		2. Min. Rated Cap. ²	E_c ⁴
U.L. 795-73		Steady-State	80%
U.L. 726-75	Oil-Fired	1. Max. Rated Cap. ²	E_c ⁴
H.I. Htg. Boiler Std. 86	≥300,000 Btu/h	Steady-State	83%
ASME PTC 4.1-64		2. Min. Rated Cap. ²	E_c ⁴
		Steady-State	83%
H.I. Htg. Boiler	Oil-Fired	1. Max. Rated Cap. ²	E_c ⁴
Std. 86	(Residual)	Steady-State	83%
ASME PTC 4.1-64	≥300,000 Btu/h	2. Min. Rated Cap. ²	E_c ⁴
		Steady-State	83%

1. To be consistent with National Appliance Energy Conservation Act of 1987 (Pub. L. 100-12).
2. Provided and allowed by the controls.
3. Except for gas-fired steam boilers for which minimum AFUE is 75%.
4. E_c = combustion efficiency, 100% - flue losses.

Table 8.3-9
 Standard Rating Conditions and Minimum Performance
 Warm-Air Furnaces and Combination Warm-Air Furnaces/Air-Conditioning Units

Reference	Category	Rating Condition	Minimum Performance
DOE Test Procedure 10 CFR, Part 30 App. N	Gas-Fired	Seasonal	AFUE
	<225,000 Btu/h	Rating	78% ^{1,3}
	Oil-Fired	Seasonal	AFUE
	<225,000 Btu/h	Rating	78% ¹
AGA Z21.47-83	Gas-Fired	1. Max. Rated Cap. ²	E_t ⁴
		Steady-State	80%
	$\geq 225,000$ Btu/h	2. Min. Rated Cap. ²	E_t ⁴
		Steady-State	78%
U.L. 727-86	Oil-Fired	1. Max. Rated Cap. ²	E_t ⁴
		Steady-State	81%
	$\geq 225,000$ Btu/h	2. Min. Rated Cap. ²	E_t ⁴
		Steady-State	81%

1. To be consistent with National Appliance Energy Conservation Act of 1987 (Pub. L. 100-12).
2. Provided and allowed by the controls.
3. Minimum performance requirements for furnaces <45,000 Btu/h capacity are to be established by DOE under Pub. L. 100-12.
4. E_t = thermal efficiency, 100% - flue losses.

Table 8.3-10
Warm Air Duct Furnaces and Unit Heaters

Reference	Category	Rating Conditions	Minimum Performance
AGA Z83.9-86	Duct Furnaces Gas-Fired	1. Max. Rated Cap. ¹ Steady-State	E_t^2 78%
		2. Min. Rated Cap. ¹ Steady-State	E_t^2 75%
AGA Z83.8-85	Unit Heaters Gas-Fired	1. Max. Rated Cap. ¹ Steady-State	E_t^2 78%
		2. Min. Rated Cap. ¹ Steady-State	E_t^2 75%
U.L. 731-75	Unit Heaters Oil-Fired	1. Max. Rated Cap. ¹ Steady-State	E_t^2 81%
		2. Min. Rated Cap. ¹ Steady-State	E_t^2 78%

1. Provided and allowed by the controls.
2. E_t = thermal efficiency, 100% -flue losses.

§ 435.109 Service water heating systems.

9.1 General

9.1.1 This section contains minimum and prescriptive requirements for the design of Service Water Heating Systems.

9.1.2 A building shall be considered in compliance with this section if the following conditions are met:

9.1.2.1 The minimum requirements of section 9.3 are met; and

9.1.2.2 The Service Water Heating System design complies with the prescriptive criteria of section 9.4.