

by weight, of the raisins will pass through round perforations $\frac{3}{64}$ -inch in diameter; and not more than 5 percent, by weight, of the raisins will pass through round perforations $\frac{2}{64}$ -inch in diameter.

(2) *Small* or *midget* size raisins means that all of the raisins will pass through round perforations $\frac{3}{64}$ -inch in diameter and not less than 90 percent, by weight, of all the raisins will pass through round perforations $\frac{2}{64}$ -inch in diameter.

(3) *Mixed* size raisins means a mixture which does not meet either the requirements for "select" size or for "small" (or "midget") size.

(b) *Unseeded*. (1) *4 Crown* means raisins that will not pass through round perforations $\frac{4}{64}$ -inch in diameter.

(2) *3 Crown* means raisins that will pass through round perforations $\frac{4}{64}$ -inch in diameter but will not pass through round perforations $\frac{3}{64}$ -inch in diameter.

(3) *2 Crown* means raisins that will pass through round perforations $\frac{3}{64}$ -inch in diameter but will not pass through round perforations $\frac{2}{64}$ -inch in diameter.

(4) *1 Crown* means raisins that will pass through round perforations $\frac{2}{64}$ -inch in diameter.

§ 52.1851 Sizes of raisins with seeds—layer or cluster.

The size of Layer or Cluster Raisins with Seeds is incorporated in the grades of the finished product. The size designation and measurement as applicable to layer or cluster raisins with seeds are:

(a) *3 Crown size or larger*. "3 Crown size or larger" in Layer or Cluster Raisins with Seeds means that the raisins, exclusive of stems and branches, are such a size that they will not pass through round perforations $\frac{3}{64}$ -inch in diameter.

§ 52.1852 Grades of raisins with seeds—except layer or cluster.

(a) "U.S. Grade A" is the quality of Raisins with Seeds that have similar varietal characteristics; that have a

good typical color with not more than 10 percent, by weight, that may be dark reddish-brown berries; that have a good characteristic flavor; that show development characteristics of raisins prepared from well-matured grapes; with not less than 80 percent, by weight, of raisins that are well-matured or reasonably well-matured; that contain not more than 18 percent, by weight, of moisture, except that any seeded raisins may contain not more than 19 percent, by weight, of moisture; and meet the additional requirements as outlined in Table II of this subpart.

(b) "U.S. Grade B" is the quality of Raisins with Seeds that have similar varietal characteristics; that have a reasonably good typical color with not more than 15 percent, by weight, that may be dark reddish-brown berries; that have a good characteristic flavor; that show development characteristics of raisins prepared from reasonably well-matured grapes; with not less than 70 percent, by weight, of raisins that are well-matured or reasonably well-matured; that contain not more than 18 percent, by weight, of moisture, except that any seeded raisins may contain not more than 19 percent, by weight, of moisture; and meet the additional requirements as outlined in Table II of this subpart.

(c) "U.S. Grade C" is the quality of Raisins with Seeds that have similar varietal characteristics; that have a fairly good typical color with not more than 20 percent, by weight, that may be dark reddish-brown berries; that have a fairly good flavor; that show development characteristics of raisins prepared from fairly well-matured grapes; that contain not more than 18 percent, by weight, of moisture, except that any seeded raisins may contain not more than 19 percent, by weight, of moisture; and meet the additional requirements as outlined in Table II of this subpart.

(d) "Substandard" is the quality of Raisins with Seeds that fail to meet the requirements of U.S. Grade C.

TABLE II—ALLOWANCES FOR DEFECTS IN RAISINS WITH SEEDS—EXCEPT LAYER OR CLUSTER

Defects	U.S. Grade A	U.S. Grade B	U.S. Grade C
Maximum count (per 32 ounces)			
Pieces of stem	7	2	3
Maximum count (per 16 ounces)			
Capstems in other than uncapstemmed types	10	15	20
Seeds in seeded types	12	15	20
Loose capstems in uncapstemmed types	20	20	20
Maximum (percent by weight)			
Sugared	5	10	15
Discolored, damaged, or moldy	5	7	9
Provided these limits are not exceeded:			
Damaged	3	4	5
Moldy	2	3	4
Substandard development and undeveloped	2	5	8
Appearance or edibility of product			
Slightly discolored or damaged by fermentation or any other defect not described above.	May not be affected	May not be more than slightly affected.	May not be more than materially affected.
Grit, sand, or silt	None of any consequence may be present that affects the appearance or edibility of the product.		Not more than a trace may be present that affects the appearance or edibility of the product.

§ 52.1853 Grades of raisins with seeds—layer or cluster.

(a) “U.S. Grade A” is the quality of Layer or Cluster Raisins with Seeds that have similar varietal characteristics; that have a good typical color; that have a good characteristic flavor; that are uniformly cured and show development characteristics of raisins prepared from well-matured grapes; that contain not more than 23 percent, by weight, of moisture; that not less than 30 percent, by weight, of the raisins, exclusive of stems and branches, are 3-Crown size or larger; and that meet the following additional requirements as outlined in Table III of this subpart.

(b) “U.S. Grade B” is the quality of Layer or Cluster Raisins with Seeds that have similar varietal characteristics that have a reasonably good typical color; that have a good characteristic flavor; that are uniformly cured and show development characteristics of raisins prepared from reasonably well-matured grapes; that contain not more than 23 percent, by weight, of the moisture, that not less than 30 percent, by weight, of the raisins exclusive of stems and branches, are 3-Crown size or larger; and that meet the additional requirements outlined in Table III of this subpart.

(c) “Substandard” is the quality of Layer or Cluster Raisins with Seeds that fail to meet the requirements of U.S. Grade B.

TABLE III—ALLOWANCE FOR DEFECTS IN LAYER OR CLUSTER RAISINS WITH SEEDS

Defects	U.S. Grade A	U.S. Grade B
Maximum (percent by weight)		
Sugared	5	10
Discolored, damaged, or moldy	5	7