

(b) *Size of markings.* Except as otherwise provided, markings required by this subpart on bulk packagings must—

(1) Have a width of at least 6.0 mm (0.24 inch) and a height of at least 100 mm (3.9 inches) for rail cars;

(2) Have a width of at least 4.0 mm (0.16 inch) and a height of at least 25 mm (one inch) for portable tanks with capacities of less than 3,785 L (1,000 gallons) and IBCs; and

(3) Have a width of at least 6.0 mm (0.24 inch) and a height of at least 50 mm (2.0 inches) for cargo tanks and other bulk packagings.

(c) *Exemption packagings.* The outside of each bulk package used under the terms of an exemption shall be plainly and durably marked “DOT-E” followed by the exemption number assigned.

(d) Each bulk packaging marked with a proper shipping name, common name or identification number as required by this subpart must remain marked when it is emptied unless it is—

(1) Sufficiently cleaned of residue and purged of vapors to remove any potential hazard; or

(2) Refilled, with a material requiring different markings or no markings, to such an extent that any residue remaining in the packaging is no longer hazardous.

(e) Additional requirements for marking portable tanks, cargo tanks, tank cars, multi-unit tank car tanks, and other bulk packagings are prescribed in §§ 172.326, 172.328, 172.330, and 172.331, respectively, of this subpart.

(f) A bulk packaging marked prior to October 1, 1991, in conformance to the regulations of this subchapter in effect on September 30, 1991, need not be remarked if the key words of the proper shipping name are identical to those currently specified in the §172.101 table. For example, a tank car marked “ANHYDROUS AMMONIA” need not be remarked “ANHYDROUS AMMONIA, LIQUEFIED”.

(g) A rail car, freight container, truck body or trailer in which the lading has been fumigated with any hazardous material, or is undergoing fumi-

gation, must be marked as specified in §173.9 of this subchapter.

[Amdt. 172-123, 55 FR 52591, Dec. 21, 1990, as amended at 56 FR 66254, Dec. 20, 1991; Amdt. 172-150, 61 FR 50624, Sept. 26, 1996; Amdt. 172-151, 62 FR 1228, Jan. 8, 1997; 62 FR 39398, July 22, 1997; 66 FR 45379, Aug. 28, 2001]

§ 172.303 Prohibited marking.

(a) No person may offer for transportation or transport a package which is marked with the proper shipping name or identification number of a hazardous material unless the package contains the identified hazardous material or its residue.

(b) This section does not apply to—

(1) Transportation of a package in a transport vehicle or freight container if the package is not visible during transportation and is loaded by the shipper and unloaded by the shipper or consignee.

(2) Markings on a package which are securely covered in transportation.

(3) The marking of a shipping name on a package when the name describes a material not regulated under this subchapter.

[Amdt. 172-123, 55 FR 52591, Dec. 21, 1990, as amended at 56 FR 66254, Dec. 20, 1991]

§ 172.304 Marking requirements.

(a) The marking required in this subpart—

(1) Must be durable, in English and printed on or affixed to the surface of a package or on a label, tag, or sign.

(2) Must be displayed on a background of sharply contrasting color;

(3) Must be unobscured by labels or attachments; and

(4) Must be located away from any other marking (such as advertising) that could substantially reduce its effectiveness.

(b) [Reserved]

[Amdt. 172-29, 41 FR 15996, Apr. 15, 1976, as amended by Amdt. 172-29B, 41 FR 57067, Dec. 30, 1976]

§ 172.306 [Reserved]

§ 172.308 Authorized abbreviations.

(a) Abbreviations may not be used in a proper shipping name marking except as authorized in this section.

§ 172.310

(b) The abbreviation “ORM” may be used in place of the words “Other Regulated Material.”

(c) Abbreviations which appear as authorized descriptions in column 2 of the §172.101 table (e.g., “TNT” and “PCB”) are authorized.

[Amdt. 172-123, 55 FR 52591, Dec. 21, 1990, as amended by Amdt. 172-145, 60 FR 49110, Sept. 21, 1995]

§ 172.310 Class 7 (radioactive) materials.

In addition to any other markings required by this subpart, each package containing Class 7 (radioactive) materials must be marked as follows:

(a) Each package with a gross mass greater than 50 kg (110 pounds) must have its gross mass marked on the outside of the package.

(b) Each packaging must be marked on the outside of the package, in letters at least 13 mm (0.5 inch) high, with the words “TYPE A” or “TYPE B” as appropriate. A packaging which does not conform to Type A or Type B requirements may not be so marked.

(c) Each Type B, Type B(U) or Type B(M) packaging must be marked on the outside of the package with a radiation symbol that conforms to the requirements of appendix B to part 172.

(d) Each package destined for export shipment must also be marked “USA” in conjunction with the specification marking, or other package certificate identification. (See §§173.471, 173.472, and 173.473 of this subchapter).

[Amdt 172-143, 60 FR 50304, Sept. 28, 1995, as amended by 172-143, 61 FR 20749, May 8, 1996; 65 FR 58626, Sept. 29, 2000; 66 FR 45379, Aug. 28, 2001]

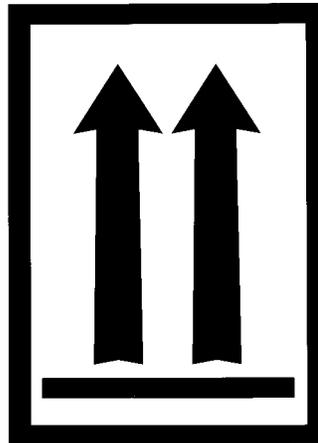
§ 172.312 Liquid hazardous materials in non-bulk packagings.

(a) Except as provided in this section, each non-bulk combination package having inner packagings containing liquid hazardous materials must be:

- (1) Packed with closures upward, and
- (2) Legibly marked, with package orientation markings that conform pictorially to the illustration shown in this paragraph, on two opposite vertical sides of the package with the arrows pointing in the correct upright

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direction. Depicting a rectangular border around the arrows is optional.



Package orientation

(b) Arrows for purposes other than indicating proper package orientation may not be displayed on a package containing a liquid hazardous material.

(c) The requirements of paragraph (a) of this section do not apply to—

(1) A non-bulk package with inner packagings which are cylinders.

(2) Except when offered or intended for transportation by aircraft, packages containing flammable liquids in inner packagings of 1 L or less prepared in accordance with §173.150 (b) or (c) of this subchapter.

(3) When offered or intended for transportation by aircraft, packages containing flammable liquids in inner packagings of 120 mL (4 fluid oz.) or less prepared in accordance with §173.150 (b) or (c) of this subchapter when packed with sufficient absorption material between the inner and outer packagings to completely absorb the liquid contents.

(4) Liquids contained in manufactured articles (e.g., alcohol or mercury in thermometers) which are leak-tight in all orientations.

(5) A non-bulk package with hermetically-sealed inner packagings.

[Amdt. 172-123, 55 FR 52591, Dec. 21, 1990, as amended at 56 FR 66254, Dec. 20, 1991; 57 FR 45458, Oct. 1, 1992; 64 FR 51918, Sept. 27, 1999; 66 FR 45379, Aug. 28, 2001]