

**Coast Guard, DHS**

**§ 154.800**

(3) Other Federal, State, or local governmental officials; and

(4) Other persons authorized by the operator.

(u) Smoking shall be prohibited at the facility except that facility owners or operators may authorize smoking in designated areas if—

(1) Smoking areas are designated in accordance with local ordinances and regulations;

(2) Signs are conspicuously posted marking such authorized smoking areas; and

(3) “No Smoking” signs are conspicuously posted elsewhere on the facility.

(v) Warning signs shall be displayed on the facility at each shoreside entry to the dock or berth, without obstruction, at all times for fixed facilities and for mobile facilities during coupling, transfer operation, and uncoupling. The warning signs shall conform to 46 CFR 151.45-2(e)(1) or 46 CFR 153.955.

[CGD 86-034, 55 FR 36253, Sept. 4, 1990, as amended by CGD 93-056, 61 FR 41460, Aug. 8, 1996]

**§ 154.740 Records.**

Each facility operator shall maintain at the facility and make available for examination by the COTP:

(a) A copy of the letter of intent for the facility;

(b) The name of each person designated as a person in charge of transfer operations at the facility and certification that each person in charge has completed the training requirements of § 154.710 of this part;

(c) The date and result of the most recent test or examination of each item tested or examined under § 156.170 of this chapter;

(d) The hose information required by § 154.500 (e) and (g) except that marked on the hose;

(e) The record of all examinations of the facility by the COTP within the last 3 years;

(f) The Declaration of Inspection required by § 156.150(f) of this chapter;

(g) A record of all repairs made within the last three years involving any component of the facility’s vapor control system required by subpart E of this part;

(h) A record of all automatic shut downs of the facility’s vapor control system within the last 3 years; and

(i) Plans, calculations, and specifications of the facility’s vapor control system certified under § 154.804 of this part.

(j) If they are not marked as such, documentation that the portable radio devices in use at the facility under § 154.560 of this part are intrinsically safe.

(Approved by the Office of Management and Budget under control number 2115-0096)

[CGD 75-124, 45 FR 7173, Jan. 31, 1980, as amended by CGD 88-102, 55 FR 25429, June 21, 1990; CGD 86-034, 55 FR 36254, Sept. 4, 1990; CGD 93-056, 61 FR 41461, Aug. 8, 1996]

**§ 154.750 Compliance with operations manual.**

The facility operator shall require facility personnel to use the procedures in the operations manual prescribed by § 154.300 for operations under this part.

[CGD 75-124, 45 FR 7174, Jan. 31, 1980]

**Subpart E—Vapor Control Systems**

SOURCE: CGD 88-102, 55 FR 25429, June 21, 1990, unless otherwise noted.

**§ 154.800 Applicability.**

(a) Except as specified by paragraph (c) of this section, this subpart applies to:

(1) Each facility which collects vapors of crude oil, gasoline blends, or benzene emitted from vessel cargo tanks;

(2) A vessel which is not a tank vessel that has a vapor processing unit located on board for recovery, destruction, or dispersion of crude oil, gasoline blends, or benzene vapors from a tank vessel; and

(3) Certifying entities which review, inspect, test, and certify facility vapor control systems.

(b) A facility which collects vapors of flammable or combustible cargoes other than crude oil, gasoline blends, or benzene, must meet the requirements prescribed by the Commandant (G-MSO).

(c) A facility with an existing Coast Guard approved vapor control system which was operating prior to July 23,

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1990 is subject only to §154.850 of this subpart as long as it receives cargo vapor only from the specific vessels for which it was approved.

(d) This subpart does not apply to the collection of vapors of liquefied flammable gases as defined in 46 CFR 30.10-39.

(e) When a facility vapor control system which receives cargo vapor from a vessel is connected to a facility vapor control system that serves tank storage areas and other refinery processes, the specific requirements of this subpart apply between the vessel vapor connection and the point where the vapor control system connects to the facility's main vapor control system.

[CGD 88-102, 55 FR 25429, June 21, 1990, as amended by CGD 96-026, 61 FR 33666, June 28, 1996]

**§ 154.802 Definitions.**

As used in this subpart:

*Certifying entity* means an individual or organization accepted by the Commandant (G-MSO) to review plans and calculations for vapor control system designs, and to conduct initial inspections and witness tests of vapor control system installations.

*Existing vapor control system* means a vapor control system which was operating prior to July 23, 1990.

*Facility vapor connection* means the point in a facility's vapor collection system where it connects to a vapor collection hose or the base of a vapor collection arm.

*Inerted* means the oxygen content of the vapor space in a tank vessel's cargo tank is reduced to 8 percent by volume or less in accordance with the inert gas requirements of 46 CFR 32.53 or 46 CFR 153.500.

*Liquid knockout vessel* means a device to separate liquid from vapor.

*Maximum allowable transfer rate* means the maximum volumetric rate at which a vessel may receive cargo or ballast.

*New vapor control system* means a vapor control system which is not an existing vapor control system.

*Vapor balancing* means the transfer of vapor displaced by incoming cargo from the tank of a vessel receiving cargo into a tank of the vessel or facil-

ity delivering cargo via a vapor collection system.

*Vapor collection system* means an arrangement of piping and hoses used to collect vapor emitted from a vessel's cargo tanks and transport the vapor to a vapor processing unit.

*Vapor control system* means an arrangement of piping and equipment used to control vapor emissions collected from a vessel, and includes the vapor collection system and the vapor processing unit.

*Vapor destruction unit* means a vapor processing unit that destroys cargo vapor by a means such as incineration.

*Vapor dispersion system* means a vapor processing unit which releases cargo vapor to the atmosphere through a venting system not located on the vessel being loaded or ballasted.

*Vapor processing unit* means the components of a vapor control system that recovers, destroys, or disperses cargo collected from a vessel.

*Vapor recovery unit* means a vapor processing unit that recovers cargo vapor by a non-destructive means such as lean oil absorption, carbon bed adsorption, or refrigeration.

*Vessel vapor connection* means the point in a vessel's fixed vapor collection system where it connects to a vapor collection hose or arm.

[CGD 88-102, 55 FR 25429, June 21, 1990, as amended by CGD 96-026, 61 FR 33666, June 28, 1996]

**§ 154.804 Review, certification, and initial inspection.**

(a) A new vapor control system installation must be certified by a certifying entity as meeting the requirements of this subpart prior to operating.

(b) [Reserved]

(c) An existing vapor control system installation that has been Coast Guard approved for operation with specific vessels must be certified by a certifying entity prior to receiving vapors from other vessels.

(d) Plans and information submitted to the certifying entity must include a qualitative failure analysis. The analysis must demonstrate the following: