

Gas temperature in degrees Fahrenheit (Celsius)	Temperature derating factor (T)
450 °F (232 °C)	0.867

For intermediate gas temperatures, the derating factor is determined by interpolation.

[35 FR 13257, Aug. 19, 1970, as amended by Amdt. 192-85, 63 FR 37502, July 13, 1998]

§ 192.117 [Reserved]

§ 192.119 [Reserved]

§ 192.121 Design of plastic pipe.

Subject to the limitations of § 192.123, the design pressure for plastic pipe is determined in accordance with either of the following formulas:

$$P = 2S \frac{t}{(D - t)} - 0.32$$

$$P = \frac{2S}{(SDR - 1)} - 0.32$$

Where:

P=Design pressure, gauge, kPa (psig).

S=For thermoplastic pipe, the long-term hydrostatic strength determined in accordance with the listed specification at a temperature equal to 73°F (23°C), 100°F (38°C), 120°F (49°C), or 140°F (60°C); for reinforced thermosetting plastic pipe, 11,000 psi (75,842 kPa).

t=Specified wall thickness, mm (in).

D=Specified outside diameter, mm (in).

SDR=Standard dimension ratio, the ratio of the average specified outside diameter to the minimum specified wall thickness, corresponding to a value from a common numbering system that was derived from the American National Standards Institute preferred number series 10.

[Amdt. 192-78, 61 FR 28783, June 6, 1996, as amended by Amdt. 192-85, 63 FR 37502, July 13, 1998]

§ 192.123 Design limitations for plastic pipe.

(a) The design pressure may not exceed a gauge pressure of 689 kPa (100 psig) for plastic pipe used in:

- (1) Distribution systems; or
- (2) Classes 3 and 4 locations.

(b) Plastic pipe may not be used where operating temperatures of the pipe will be:

(1) Below -20°F (-20°C), or -40°F (-40°C) if all pipe and pipeline components whose operating temperature will be below -29°C (-20°F) have a temperature rating by the manufacturer consistent with that operating temperature; or

(2) Above the following applicable temperatures:

(i) For thermoplastic pipe, the temperature at which the long-term hydrostatic strength used in the design formula under § 192.121 is determined. However, if the pipe was manufactured before May 18, 1978 and its long-term hydrostatic strength was determined at 73°F (23°C), it may be used at temperatures up to 100°F (38°C).

(ii) For reinforced thermosetting plastic pipe, 150°F (66°C).

(c) The wall thickness for thermoplastic pipe may not be less than 0.062 inches (1.57 millimeters).

(d) The wall thickness for reinforced thermosetting plastic pipe may not be less than that listed in the following table:

Nominal size in inches (millimeters).	Minimum wall thickness inches (millimeters).
2 (51)	0.060 (1.52)
3 (76)	0.060 (1.52)
4 (102)	0.070 (1.78)
6 (152)	0.100 (2.54)

[35 FR 13257, Aug. 19, 1970, as amended by Amdt. 192-31, 43 FR 13883, Apr. 3, 1978; Amdt. 192-78, 61 FR 28783, June 6, 1996; Amdt. 192-85, 63 FR 37502, July 13, 1998]

§ 192.125 Design of copper pipe.

(a) Copper pipe used in mains must have a minimum wall thickness of 0.065 inches (1.65 millimeters) and must be hard drawn.

(b) Copper pipe used in service lines must have wall thickness not less than that indicated in the following table:

Standard size inch (millimeter)	Nominal O.D. inch (millimeter)	Wall thickness inch (millimeter)	
		Nominal	Tolerance
½ (13)	.625 (16)	.040 (1.06)	.0035 (.0889)
⅝ (16)	.750 (19)	.042 (1.07)	.0035 (.0889)
¾ (19)	.875 (22)	.045 (1.14)	.004 (.102)
1 (25)	1.125 (29)	.050 (1.27)	.004 (.102)
1¼ (32)	1.375 (35)	.055 (1.40)	.0045 (.1143)
1½ (38)	1.625 (41)	.060 (1.52)	.0045 (.1143)