

compliance determinations are performed separately.

*Coating solids applied* means the coating solids that adhere to the surface of the plastic business machine part being coated.

*Color coat* means the coat applied to a part that affects the color and gloss of the part, not including the prime coat or texture coat. This definition includes fog coating, but does not include conductive sensitizers or electromagnetic interference/radio frequency interference shielding coatings.

*Conductive sensitizer* means a coating applied to a plastic substrate to render it conductive for purposes of electrostatic application of subsequent prime, color, texture, or touch-up coats.

*Electromagnetic interference/radio frequency interference (EMI/RFI) shielding coating* means a conductive coating that is applied to a plastic substrate to attenuate EMI/RFI signals.

*Fog coating* (also known as mist coating and uniforming) means a thin coating applied to plastic parts that have molded-in color or texture or both to improve color uniformity.

*Nominal 1-month period* means either a calendar month, 30-day month, accounting month, or similar monthly time period that is established prior to the performance test (i.e., in a statement submitted with notification of anticipated actual startup pursuant to 40 CFR 60.7(2)).

*Plastic parts* means panels, housings, bases, covers, and other business machine components formed of synthetic polymers.

*Prime coat* means the initial coat applied to a part when more than one coating is applied, not including conductive sensitizers or electromagnetic interference/radio frequency interference shielding coatings.

*Spray booth* means the structure housing automatic or manual spray application equipment where a coating is applied to plastic parts for business machines.

*Texture coat* means the rough coat that is characterized by discrete, raised spots on the exterior surface of the part. This definition does not include conductive sensitizers or EMI/RFI shielding coatings.

*Touch-up coat* means the coat applied to correct any imperfections in the finish after color or texture coats have been applied. This definition does not include conductive sensitizers or EMI/RFI shielding coatings.

*Transfer efficiency* means the ratio of the amount of coating solids deposited onto the surface of a plastic business machine part to the total amount of coating solids used.

*VOC emissions* means the mass of VOC's emitted from the surface coating of plastic parts for business machines expressed as kilograms of VOC's per liter of coating solids applied (i.e., deposited on the surface).

(b) All symbols used in this subpart not defined below are given meaning in the Act or subpart A of this part.

$D_c$ =density of each coating as received (kilograms per liter)

$D_d$ =density of each diluent VOC (kilograms per liter)

$L_c$ =the volume of each coating consumed, as received (liters)

$L_d$ =the volume of each diluent VOC added to coatings (liters)

$L_s$ =the volume of coating solids consumed (liters)

$M_d$ =the mass of diluent VOC's consumed (kilograms)

$M_o$ =the mass of VOC's in coatings consumed, as received (kilograms)

$N$ =the volume-weighted average mass of VOC emissions to the atmosphere per unit volume of coating solids applied (kilograms per liter)

$T$ =the transfer efficiency for each type of application equipment used at a coating operation (fraction)

$T_{avg}$ =the volume-weighted average transfer efficiency for a coating operation (fraction)

$V_s$ =the proportion of solids in each coating, as received (fraction by volume)

$W_o$ =the proportion of VOC's in each coating, as received (fraction by weight)

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**§ 60.722 Standards for volatile organic compounds.**

(a) Each owner or operator of any affected facility which is subject to the requirements of this subpart shall comply with the emission limitations set forth in this section on and after the date on which the initial performance test, required by §§60.8 and 60.723 is completed, but not later than 60 days

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after achieving the maximum production rate at which the affected facility will be operated, or 180 days after the initial startup, whichever date comes first. No affected facility shall cause the discharge into the atmosphere in excess of:

(1) 1.5 kilograms of VOC's per liter of coating solids applied from prime coating of plastic parts for business machines.

(2) 1.5 kilograms of VOC's per liter of coating solids applied from color coating of plastic parts for business machines.

(3) 2.3 kilograms of VOC's per liter of coating solids applied from texture coating of plastic parts for business machines.

(4) 2.3 kilograms of VOC's per liter of coatings solids applied from touch-up coating of plastic parts for business machines.

(b) All VOC emissions that are caused by coatings applied in each affected facility, regardless of the actual point of discharge of emissions into the atmosphere, shall be included in determining compliance with the emission limits in paragraph (a) of this section.

**§ 60.723 Performance tests and compliance provisions.**

(a) Section 60.8 (d) and (f) do not apply to the performance test procedures required by this section.

(b) The owner or operator of an affected facility shall conduct an initial performance test as required under §60.8(a) and thereafter a performance test each nominal 1-month period for

each affected facility according to the procedures in this section.

(1) The owner or operator shall determine the composition of coatings by analysis of each coating, as received, using Method 24, from data that have been determined by the coating manufacturer using Method 24, or by other methods approved by the Administrator.

(2) The owner or operator shall determine the volume of coating and the mass of VOC used for dilution of coatings from company records during each nominal 1-month period. If a common coating distribution system serves more than one affected facility or serves both affected and nonaffected spray booths, the owner or operator shall estimate the volume of coatings used at each facility by using procedures approved by the Administrator.

(i) The owner or operator shall calculate the volume-weighted average mass of VOC's in coatings emitted per unit volume of coating solids applied (N) at each coating operation [i.e., for each type of coating (prime, color, texture, and touch-up) used] during each nominal 1-month period for each affected facility. Each 1-month calculation is considered a performance test. Except as provided in paragraph (b)(2)(iii) of this section, N will be determined by the following procedures:

(A) Calculate the mass of VOC's used ( $M_o + M_d$ ) for each coating operation during each nominal 1-month period for each affected facility by the following equation:

$$M_o + M_d = \sum_{i=1}^n L_{ci} D_{ci} W_{oi} + \sum_{j=1}^m L_{dj} D_{dj}$$

where n is the number of coatings of each type used during each nominal 1-month period and m is the number of different diluent VOC's used during each nominal 1-month period. ( $\sum L_{dj} D_{dj}$  will be 0 if no VOC's are added to the coatings, as received.)

(B) Calculate the total volume of coating solids consumed ( $L_s$ ) in each nominal 1-month period for each coating operation for each affected facility by the following equation: