

§ 52.01-130

Code shall be fitted with suitable relieving gear so arranged that the controls may be operated from the fire-room or engineroom floor.

[CGFR 68-82, 33 FR 18815, Dec. 18, 1968, as amended by CGD 81-79, 50 FR 9433, Mar. 8, 1985]

§ 52.01-130 Installation.

(a) *Foundations.* (1) Plans showing details of proposed foundations and support for boilers and the proposed means of bracing boilers in the vessel shall be submitted for approval to the Officer in Charge, Marine Inspection, in the district where the installation is being made.

(2) Provision shall be made in foundations for expansion of the boilers when heated.

(3) Boilers shall be provided with chocks to prevent movement in the event of collision unless a bolted or riveted construction satisfactorily provides for this contingency.

(b) *Protection of adjacent structure.* (1) Boilers shall be so placed that all parts are readily accessible for inspection and repair.

(2) In vessels having a double bottom or other extensive surfaces directly below the boiler, the distance between such surface and a boiler shall in no case be less than 18 inches at the lowest part.

(3) In certain types of vessels where the boiler foundation forms the ashpit, such foundations shall be efficiently ventilated, except in cases where the ashpit is partially filled with water at all times.

(4) The pans of oil-burning, watertube boilers shall be arranged to prevent oil from leaking into the bilges and shall be lined with firebrick or other heat resisting material.

(5) The distance between a boiler and a compartment containing fuel oil shall not be less than 24 inches at the back end of a boiler and 18 inches elsewhere, except that for a cylindrical part of a boiler or a knuckle in the casing of a water-tube boiler, these distances may be reduced to 18 inches, provided all parts are readily accessible for inspection and repair.

(6) All oil-burning boilers shall be provided with oiltight drip pans under

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the burners and elsewhere as necessary to prevent oil draining into the bilges.

(c) *Boiler uptakes.* (1) Where dampers are installed in the uptakes or funnels, the arrangement shall be such that it will not be possible to shut off the gas passages from the operating boilers.

(2) Each main power boiler and auxiliary boiler shall be fitted with a separate gas passage.

§ 52.01-135 Inspection and tests (modifies PG-90 through PG-100).

(a) *Requirements.* Inspection and test of boilers and boiler pressure parts shall be as indicated in PG-90 through PG-100 of the ASME Code except as noted otherwise in this section.

(b) The inspections required by PG-90 through PG-100 of the ASME Code shall be performed by the "Authorized Inspector" as defined in PG-91 of the ASME Code. The Authorized Inspector shall hold a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors. After installation, boilers will be inspected for compliance with this part by the "Marine Inspector" as defined in § 50.10-15 of this subchapter.

(c) *Hydrostatic test (modifies PG-99).* Each new boiler shall be hydrostatically tested after installation to 1½ times the maximum allowable working pressure as indicated in PG-99 of the ASME Code. Before the boilers are insulated, accessible parts of the boiler shall be emptied, opened up and all interior surfaces shall be examined by the marine inspector to ascertain that no defects have occurred due to the hydrostatic test.

(d) *Operating tests.* In addition to hydrostatic tests prescribed in paragraph (c) of this section, automatically controlled auxiliary boilers must be subjected to operating tests as specified in §§ 61.30-20, 61.35-1, 61.35-3, 62.30-10, 63.15-9, 63.25-3, and 63.25-5 of this chapter, as appropriate, or as directed by the Officer in Charge, Marine Inspection, for propulsion boilers. These tests are to be performed after final installation.

[CGFR 68-82, 33 FR 18815, Dec. 18, 1968, as amended by CGFR 69-127, 35 FR 9976, June 17, 1970; CGD 81-79, 50 FR 9433, Mar. 8, 1985; CGD 88-057, 55 FR 24236, June 15, 1990]