

Guard Symbol must be examined internally twice every 5 years and examined externally at each Inspection for Certification. No more than 3 years may elapse between any external examination and its immediate predecessor.

(2) For tanks whose design precludes a thorough internal or external examination, the thickness must be determined by a nondestructive method acceptable to the Officer in Charge, Marine Inspection.

(3) If (due to the product carried) your vessel's inspection intervals are prescribed in subchapter D (Tank Vessels), subchapter I (Cargo and Miscellaneous Vessels), or subchapter I-A (Mobile Offshore Drilling Units), you must comply with the pneumatic test regulations there, instead of the ones in this section.

(i) *Safety or relief valves on pressure vessels.* (1) If your vessel's Certificate of Inspection is renewed annually, the marine inspector must check the settings of the safety or relief valves on all pressure vessels, except cargo tanks, at each inspection for certification.

(2) If your vessel's Certificate of Inspection is renewed less often than annually, the marine inspector must check the settings of the safety or relief valves on all pressure vessels, except cargo tanks, twice every 5 years. No more than 3 years may elapse between any check and its immediate predecessor.

(3) Cargo tank safety or relief valves must be checked at the interval required in subchapter D (Tank Vessels) or subchapter I (Cargo and Miscellaneous Vessels) of this chapter.

[CGFR 68-82, 33 FR 18890, Dec. 18, 1968, as amended by CGFR 69-127, 35 FR 9980, June 17, 1970; CGD 73-251, 43 FR 56801, Dec. 4, 1978; CGD 77-147, 47 FR 21811, May 20, 1982; CGD 86-033, 53 FR 36024, Sept. 16, 1988; CGD 83-043, 60 FR 24782, May 10, 1995; CGD 95-028, 62 FR 51202, Sept. 30, 1997; USCG-1999-6216, 64 FR 53225, Oct. 1, 1999; USCG-1999-4976, 65 FR 6500, Feb. 9, 2000]

Subpart 61.15—Periodic Tests of Piping Systems

§ 61.15-1 Scope.

In conducting hydrostatic tests on piping, the required test pressure shall

be maintained for a sufficient length of time to permit an inspection to be made of all joints and connections. The setting of the relief valve or safety valve will be considered as establishing the maximum allowable working pressure of the system.

[CGFR 68-82, 33 FR 18890, Dec. 18, 1968, as amended by CGD 95-012, 60 FR 48050, Sept. 18, 1995]

§ 61.15-5 Steam piping.

(a) Main steam piping shall be subjected to a hydrostatic test equal to $1\frac{1}{4}$ times the maximum allowable working pressure at the same periods prescribed for boilers in § 61.05-10. The hydrostatic test shall be applied from the boiler drum to the throttle valve. If the covering of the piping is not removed, the test pressure shall be maintained on the piping for a period of ten minutes. If any evidence of moisture or leakage is detected, the covering shall be removed and the piping thoroughly examined.

(b) All steam piping subject to pressure from the main boiler should be subjected to a hydrostatic test at a pressure of $1\frac{1}{4}$ times the maximum allowable working pressure of the boiler after every five years of service except as otherwise provided for in paragraph (a) of this section. Unless the covering of the piping is removed, the test pressure must be maintained on the piping for ten minutes. If any evidence of moisture or leakage is detected, the covering should be removed and the piping thoroughly examined. No piping with a nominal size of 3 inches or less need be hydrostatically tested.

(c) The setting of safety and relief valves installed in piping systems shall be checked by the marine inspector at each inspection for certification for vessels whose Certificates of Inspection are renewed each year. For other vessels, the setting must be checked twice within any 5-year period, and no more than 3 years may elapse between any check and its immediate predecessor.

[CGFR 68-82, 33 FR 18890, Dec. 18, 1968, as amended by CGD 73-248, 39 FR 30839, Aug. 26, 1974; CGD 83-043, 60 FR 24782, May 10, 1995; USCG-1999-4976, 65 FR 6500, Feb. 9, 2000]