

§ 23.1191

selected position under vibration conditions likely to exist at the valve location.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-7, 34 FR 13096, Aug. 13, 1969; Amdt. 23-14, 38 FR 31823, Nov. 19, 1973; Amdt. 23-29, 49 FR 6847, Feb. 23, 1984; Amdt. 23-43, 58 FR 18975, Apr. 9, 1993]

§ 23.1191 Firewalls.

(a) Each engine, auxiliary power unit, fuel burning heater, and other combustion equipment, must be isolated from the rest of the airplane by firewalls, shrouds, or equivalent means.

(b) Each firewall or shroud must be constructed so that no hazardous quantity of liquid, gas, or flame can pass from the compartment created by the firewall or shroud to other parts of the airplane.

(c) Each opening in the firewall or shroud must be sealed with close fitting, fireproof grommets, bushings, or firewall fittings.

(d) [Reserved]

(e) Each firewall and shroud must be fireproof and protected against corrosion.

(f) Compliance with the criteria for fireproof materials or components must be shown as follows:

(1) The flame to which the materials or components are subjected must be $2,000 \pm 150$ °F.

(2) Sheet materials approximately 10 inches square must be subjected to the flame from a suitable burner.

(3) The flame must be large enough to maintain the required test temperature over an area approximately five inches square.

(g) Firewall materials and fittings must resist flame penetration for at least 15 minutes.

(h) The following materials may be used in firewalls or shrouds without being tested as required by this section:

(1) Stainless steel sheet, 0.015 inch thick.

(2) Mild steel sheet (coated with aluminum or otherwise protected against corrosion) 0.018 inch thick.

(3) Terne plate, 0.018 inch thick.

(4) Monel metal, 0.018 inch thick.

(5) Steel or copper base alloy firewall fittings.

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(6) Titanium sheet, 0.016 inch thick.

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§ 23.1192 Engine accessory compartment diaphragm.

For aircooled radial engines, the engine power section and all portions of the exhaust system must be isolated from the engine accessory compartment by a diaphragm that meets the firewall requirements of § 23.1191.

[Amdt. 23-14, 38 FR 31823, Nov. 19, 1973]

§ 23.1193 Cowling and nacelle.

(a) Each cowling must be constructed and supported so that it can resist any vibration, inertia, and air loads to which it may be subjected in operation.

(b) There must be means for rapid and complete drainage of each part of the cowling in the normal ground and flight attitudes. Drain operation may be shown by test, analysis, or both, to ensure that under normal aerodynamic pressure distribution expected in service each drain will operate as designed. No drain may discharge where it will cause a fire hazard.

(c) Cowling must be at least fire resistant.

(d) Each part behind an opening in the engine compartment cowling must be at least fire resistant for a distance of at least 24 inches aft of the opening.

(e) Each part of the cowling subjected to high temperatures due to its nearness to exhaust system ports or exhaust gas impingement, must be fire proof.

(f) Each nacelle of a multiengine airplane with supercharged engines must be designed and constructed so that with the landing gear retracted, a fire in the engine compartment will not burn through a cowling or nacelle and enter a nacelle area other than the engine compartment.

(g) In addition, for commuter category airplanes, the airplane must be designed so that no fire originating in any engine compartment can enter, either through openings or by burn-