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(5) *Guardrails and toeboards.* (i) Guardrail shall be forty-two (42) inches in height, with midrail between top rail and floor.

(ii) Posts shall be not more than eight (8) feet apart; they are to be permanent and substantial, smooth, and free from protruding nails, bolts, and splinters. If made of pipe, the post shall be one and one-fourth ($1\frac{1}{4}$) inches inside diameter, or larger. If made of metal shapes or bars, their section shall be equal in strength to that of one and one-half ($1\frac{1}{2}$) by one and one-half ($1\frac{1}{2}$) by three-sixteenths ($\frac{3}{16}$) inch angle iron. If made of wood, the posts shall be two by four (2×4) inches or larger. The upper rail shall be two by four (2×4) inches, or two one by four (1×4) strips, one at the top and one at the side of posts. The midrail may be one by four (1×4) inches or more. Where panels are fitted with expanded metal or wire mesh the middle rails may be omitted. Where guard is exposed to contact with moving equipment, additional strength may be necessary.

(iii) Toeboards shall be four (4) inches or more in height, of wood, metal, or of metal grill not exceeding one (1) inch mesh.

(p) *Care of equipment*—(1) *General.* All power-transmission equipment shall be inspected at intervals not exceeding 60 days and be kept in good working condition at all times.

(2) *Shafting.* (i) Shafting shall be kept in alignment, free from rust and excess oil or grease.

(ii) Where explosives, explosive dusts, flammable vapors or flammable liquids exist, the hazard of static sparks from shafting shall be carefully considered.

(3) *Bearings.* Bearings shall be kept in alignment and properly adjusted.

(4) *Hangers.* Hangers shall be inspected to make certain that all supporting bolts and screws are tight and that supports of hanger boxes are adjusted properly.

(5) *Pulleys.* (i) Pulleys shall be kept in proper alignment to prevent belts from running off.

(ii) [Reserved]

(6) *Care of belts.*

(i) [Reserved]

(ii) Inspection shall be made of belts, lacings, and fasteners and such equipment kept in good repair.

(7) *Lubrication.* The regular oilers shall wear tight-fitting clothing. Machinery shall be oiled when not in motion, wherever possible.

[39 FR 23502, June 27, 1974, as amended at 43 FR 49750, Oct. 24, 1978; 43 FR 51760; Nov. 7, 1978; 49 FR 5323, Feb. 10, 1984; 61 FR 9240, Mar. 7, 1996; 69 FR 31882, June 8, 2004]

Subpart P—Hand and Portable Powered Tools and Other Hand-Held Equipment

AUTHORITY: Sections 4, 6, and 8 of the Occupational Safety and Health Act of 1970 (29 U.S.C. 653, 655, 657); Secretary of Labor's Order No. 12-71 (36 FR 8754), 8-76 (41 FR 25059), 9-83 (48 FR 35736), -90 (55 FR 9033), or 5-2002 (67 FR 65008), as applicable; 29 CFR part 1911.

Section 1910.243 also issued under 29 CFR part 1910.

§ 1910.241 Definitions.

As used in this subpart:

(a) *Explosive-actuated fastening tool terms*—(1) *Hammer-operated piston tool—low-velocity type.* A tool which, by means of a heavy mass hammer supplemented by a load, moves a piston designed to be captive to drive a stud, pin, or fastener into a work surface, always starting the fastener at rest and in contact with the work surface. It shall be so designed that when used with any load that accurately chambers in it and that is commercially available at the time the tool is submitted for approval, it will not cause such stud, pin, or fastener to have a mean velocity in excess of 300 feet per second when measured 6.5 feet from the muzzle end of the barrel.

(2) *High-velocity tool.* A tool or machine which, when used with a load, propels or discharges a stud, pin, or fastener, at velocities in excess of 300 feet per second when measured 6.5 feet from the muzzle end of the barrel, for the purpose of impinging it upon, affixing it to, or penetrating another object or material.

(3) *Low-velocity piston tool.* A tool that utilizes a piston designed to be captive to drive a stud, pin, or fastener

into a work surface. It shall be so designed that when used with any load that accurately chambers in it and that is commercially available at the time the tool is submitted for approval, it will not cause such stud, pin, or fastener to have a mean velocity in excess of 300 feet per second when measured 6.5 feet from the muzzle end of the barrel.

(4) *Stud, pin, or fastener.* A fastening device specifically designed and manufactured for use in explosive-actuated fastening tools.

(5) *To chamber.* To fit properly without the use of excess force, the case being duly supported.

(6) *Explosive powerload, also known as load.* Any substance in any form capable of producing a propellant force.

(7) *Tool.* An explosive-actuated fastening tool, unless otherwise indicated, and all accessories pertaining thereto.

(8) *Protective shield or guard.* A device or guard attached to the muzzle end of the tool, which is designed to confine flying particles.

(b) *Abrasive wheel terms*—(1) *Mounted wheels.* Mounted wheels, usually 2-inch diameter or smaller, and of various shapes, may be either organic or inorganic bonded abrasive wheels. They are secured to plain or threaded steel mandrels.

(2) *Tuck pointing.* Removal, by grinding, of cement, mortar, or other non-metallic jointing material.

(3) *Tuck pointing wheels.* Tuck pointing wheels, usually Type 1, reinforced organic bonded wheels have diameter, thickness and hole size dimension. They are subject to the same limitations of use and mounting as Type 1 wheels defined in subparagraph (10) of this paragraph.

LIMITATION: Wheels used for tuck pointing should be reinforced, organic bonded. (See § 1910.243(c)(1)(ii)(c.))

(4) *Portable grinding.* A grinding operation where the grinding machine is designed to be hand held and may be easily moved from one location to another.

(5) *Organic bonded wheels.* Organic wheels are wheels which are bonded by means of an organic material such as resin, rubber, shellac, or other similar bonding agent.

(6) *Safety guard.* A safety guard is an enclosure designed to restrain the pieces of the grinding wheel and furnish all possible protection in the event that the wheel is broken in operation.

(7) *Reinforced wheels.* The term *reinforced* as applied to grinding wheels shall define a class of organic wheels which contain strengthening fabric or filament. The term *reinforced* does not cover wheels using such mechanical additions as steel rings, steel cup backs or wire or tape winding.

(8) *Type 11 flaring cup wheels.* Type 11 flaring cup wheels have double diameter dimensions D and J, and in addition have thickness, hole size, rim and back thickness dimensions. Grinding is always performed on rim face, W dimension. Type 11 wheels are subject to all limitations of use and mounting listed for Type 6 straight sided cup wheels definition in subparagraph (9) of this paragraph.

TYPE 11 FLARING CUP WHEELS

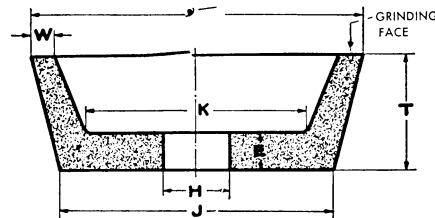


FIGURE P-1

Type 11—Flaring-cup Wheel

Side grinding wheel having a wall flared or tapered outward from the back. Wall thickness at the back is normally greater than at the grinding face (W).

LIMITATION: Minimum back thickness, E dimension, should not be less than one-fourth T dimension. In addition when unthreaded hole wheels are specified the inside flat, K dimension, shall be large enough to accommodate a suitable flange.

(9) *Type 6 straight cup wheels.* Type 6 cup wheels have diameter, thickness, hole size, rim thickness, and back thickness dimensions. Grinding is always performed on rim face, W dimension.

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LIMITATION: Minimum back thickness, E dimension, should not be less than one-fourth T dimension. In addition, when unthreaded hole wheels are specified, the inside flat, K dimension, must be large enough to accommodate a suitable flange.

Type 1—Straight Wheel

Peripheral grinding wheel having a diameter, thickness and hole.

(c) [Reserved]

(d) *Jack terms*—(1) *Jack*. A jack is an appliance for lifting and lowering or moving horizontally a load by application of a pushing force.

NOTE: Jacks may be of the following types: Lever and ratchet, screw and hydraulic.

(2) *Rating*. The rating of a jack is the maximum working load for which it is designed to lift safely that load throughout its specified amount of travel.

NOTE: To raise the rated load of a jack, the point of application of the load, the applied force, and the length of lever arm should be those designated by the manufacturer for the particular jack considered.

[39 FR 23502, June 27, 1974, as amended at 43 FR 49750, Oct. 24, 1978]

TYPE 6 STRAIGHT CUP WHEELS

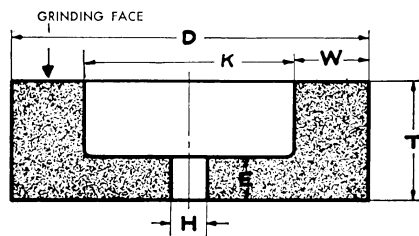


FIGURE P-2

Type 6—Straight Cup Wheel

Side grinding wheel having a diameter, thickness and hole with one side straight or flat and the opposite side recessed. This type, however, differs from Type 5 in that the grinding is performed on the wall of the abrasive created by the difference between the diameter of the recess and the outside diameter of the wheel. Therefore, the wall dimension "W" takes precedence over the diameter of the recess as an essential intermediate dimension to describe this shape type.

(10) *Type 1 straight wheels*. Type 1 straight wheels have diameter, thickness, and hole size dimensions and should be used only on the periphery. Type 1 wheels shall be mounted between flanges.

LIMITATION: Hole dimension (H) should not be greater than two-thirds of wheel diameter dimension (D) for precision, cylindrical, centerless, or surface grinding applications. Maximum hole size for all other applications should not exceed one-half wheel diameter.

TYPE 1 STRAIGHT WHEELS

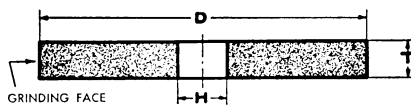


FIGURE P-3

§ 1910.242 Hand and portable powered tools and equipment, general.

(a) *General requirements*. Each employer shall be responsible for the safe condition of tools and equipment used by employees, including tools and equipment which may be furnished by employees.

(b) *Compressed air used for cleaning*. Compressed air shall not be used for cleaning purposes except where reduced to less than 30 p.s.i. and then only with effective chip guarding and personal protective equipment.

§ 1910.243 Guarding of portable powered tools.

(a) *Portable powered tool*—(1) *Portable circular saws*. (i) All portable, power-driven circular saws having a blade diameter greater than 2 in. shall be equipped with guards above and below the base plate or shoe. The upper guard shall cover the saw to the depth of the teeth, except for the minimum arc required to permit the base to be tilted for bevel cuts. The lower guard shall cover the saw to the depth of the teeth, except for the minimum arc required to allow proper retraction and contact with the work. When the tool is withdrawn from the work, the lower guard shall automatically and instantly return to covering position.