

(b) *Sizes.* Buoyant cushions shall have not less than 225 square inches top surface area; widths and lengths which fall within the dimensions shown in Tables 160.048-4(c)(1)(i) and 160.048-4(c)(1)(ii); and thickness not less than 2 nor more than 3 inches, the thickness to be considered as the finished width of the gusset between seams.

[CGFR 65-37, 30 FR 11583, Sept. 10, 1965]

§ 160.048-3 Materials.

(a) *General.* All components used in the construction of buoyant cushions must meet the applicable requirements of subpart 164.019 of this chapter.

(b) *Kapok.* The kapok shall be all new material complying with Specification subpart 164.003 of this subchapter and shall be properly processed.

(c) *Fibrous glass.* The fibrous glass shall comply with the requirements of specification MIL-B-2766.

(d) *Cover.* Cotton fabrics and coated upholstery cloth meeting the minimum requirements set forth in paragraphs (d) (1) and (2) of this section are acceptable for use as covers for buoyant cushions, but alternate materials will be given special consideration. Pro rata widths of like construction will be acceptable.

(1) *Cotton fabrics.* Cotton fabrics shall comply with the requirements of Federal Specification CCC-C-426 for Type I, Class 3 material.

(2) *Coated upholstery cloth.* Coated upholstery cloth shall comply with the requirements of Federal Specification CCC-A-700.

(e) *Pad covering.* The covering for the buoyant pad inserts shall be flexible vinyl film not less than 0.008 inch in thickness meeting the requirements of Federal Specification L-P-375 for Type I or II, Class 1, film.

(f) *Grab straps.* The grab straps shall be of materials permitted for the cover, or approved equivalent.

(g) *Thread.* Each thread must meet the requirements of subpart 164.023 of this chapter. Only one kind of thread may be used in each seam.

(h) *Welting.* The welting where used may be any fiber or plastic material suitable for the purpose.

[CG FR 65-37, 30 FR 11583, Sept. 10, 1965, as amended by CGD 78-012, 43 FR 27154, June 22, 1978; CGD 84-068, 58 FR 29493, May 20, 1993]

§ 160.048-4 Construction and workmanship.

(a) *General.* This specification covers buoyant cushions of the box type filled with kapok or fibrous glass contained in heat-sealed vinyl film pad covers which are inserted in an outer cover fitted with grab straps. The primary purpose of such cushions is to provide buoyancy to aid a person in keeping afloat in the water. No hooks, snaps, or other means shall be included which might facilitate fastening the cushion to a boat. Buoyant cushions shall be of such size and volume as to provide not less than 20 pounds buoyancy when tested in the manner described in § 160.048-5(e), but no cushion providing less than 225 square inches of top surface area or measuring less than 2 inches or more than 3 inches in thickness will be acceptable.

(b) *Cover.* One piece of material each for the top and bottom shall be stitched together to form the cover except that piecing of the cover material will be allowed provided it is for decorative purposes only. Gusset or boxing materials shall be of not more than two pieces. If more than one piece of material is used for the top, bottom, boxing or gusset, they shall be attached by a double row of stitching of the type shown in Federal Standard No. 751, for seam types SSw-2 or LS(b)-2. The top and bottom may be of any of the materials permitted for the cover, but the boxing or gusset shall be a cotton fabric as specified by § 160.048-3(c)(1) or other equivalent material of a porous nature. Nonporous materials will not be permitted for the boxing or gusset, but coated upholstery cloth specified by § 160.048-3(d)(2), perforated to permit adequate draining and drying will be acceptable.

(c) *Buoyant material.* Buoyant cushions shall be filled with the minimum amounts of kapok or fibrous glass determined as follows:

(1) Rectangular buoyant cushions 2 inches thick shall be filled with the amounts of kapok or fibrous glass indicated for the various widths and lengths of such cushions by Table 160.048-4(c)(1)(i) or 160.048-4(c)(1)(ii), as applicable. Trapezoidal buoyant cushions 2 inches thick shall be filled with the amounts of kapok or fibrous glass