

(d) *NON-ODORIZED marking on portable tanks containing LPG.* After September 30, 2006, no person may offer for transportation or transport a portable tank containing liquefied petroleum gas (LPG) that is unodorized as authorized in §173.315(b)(1) unless it is legibly marked NON-ODORIZED or NOT ODORIZED on two opposing sides near the marked proper shipping name required by paragraph (a) of this section, or near the placards.

[Amdt. 172-123, 55 FR 52592, Dec. 21, 1990, as amended at 56 FR 66255, Dec. 20, 1991; 69 FR 64471, Nov. 4, 2004]

§ 172.328 Cargo tanks.

(a) *Providing and affixing identification numbers.* Unless a cargo tank is already marked with the identification numbers required by this subpart, the identification numbers must be provided or affixed as follows:

(1) A person who offers a hazardous material to a motor carrier for transportation in a cargo tank shall provide the motor carrier the identification numbers on placards or shall affix orange panels containing the required identification numbers, prior to or at the time the material is offered for transportation.

(2) A person who offers a cargo tank containing a hazardous material for transportation shall affix the required identification numbers on panels or placards prior to or at the time the cargo tank is offered for transportation.

(3) For a cargo tank transported on or in a transport vehicle or freight container, if the identification number marking on the cargo tank required by §172.302(a) would not normally be visible during transportation—

(i) The transport vehicle or freight container must be marked as required by §172.332 on each side and each end with the identification number specified for the material in the §172.101 table; and

(ii) When the cargo tank is permanently installed within an enclosed cargo body of the transport vehicle or freight container, the identification number marking required by §172.302(a) need only be displayed on each side and end of a cargo tank that is visible when the cargo tank is accessed.

(b) *Required markings: Gases.* Except for certain nurse tanks which must be marked as specified in §173.315(m) of this subchapter, each cargo tank transporting a Class 2 material subject to this subchapter must be marked, in lettering no less than 50 mm (2.0 inches), on each side and each end with—

(1) The proper shipping name specified for the gas in the §172.101 table; or

(2) An appropriate common name for the material (e.g., "Refrigerant Gas").

(c) *QT/NQT markings.* Each MC 330 and MC 331 cargo tank must be marked near the specification plate, in letters no less than 50 mm (2.0 inches) in height, with—

(1) "QT", if the cargo tank is constructed of quenched and tempered steel; or

(2) "NQT", if the cargo tank is constructed of other than quenched and tempered steel.

(d) After October 3, 2005, each on-vehicle manually-activated remote shut-off device for closure of the internal self-closing stop valve must be identified by marking "Emergency Shutoff" in letters at least 0.75 inches in height, in a color that contrasts with its background, and located in an area immediately adjacent to the means of closure.

(e) *NON-ODORIZED marking on cargo tanks containing LPG.* After September 30, 2006, no person may offer for transportation or transport a cargo tank containing liquefied petroleum gas (LPG) that is unodorized as authorized in §173.315(b)(1) unless it is legibly marked NON-ODORIZED or NOT ODORIZED on two opposing sides near the marked proper shipping name as specified in paragraph (b)(1) of this section, or near the placards.

[Amdt. 172-123, 55 FR 52592, Dec. 21, 1990, as amended at 56 FR 66255, Dec. 20, 1991; Amdt. 172-151, 62 FR 1228, Jan. 8, 1997; 62 FR 39045, July 22, 1997; 68 FR 19277, Apr. 18, 2003; 69 FR 64471, Nov. 4, 2004]

§ 172.330 Tank cars and multi-unit tank car tanks.

(a) *Shipping name and identification number.* No person may offer for transportation or transport a hazardous material—

(1) In a tank car unless the following conditions are met:

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(i) The tank car must be marked on each side and each end as required by §172.302 with the identification number specified for the material in the §172.101 table; and

(ii) A tank car containing any of the following materials must be marked on each side with the key words of the proper shipping name specified for the material in the §172.101 table, or with a common name authorized for the material in this subchapter (e.g., "Refrigerant Gas"):

- Acrolein, stabilized
- Ammonia, anhydrous, liquefied
- Ammonia solutions (more than 50% ammonia)
- Bromine or Bromine solutions
- Bromine chloride
- Chloroprene, stabilized
- Dispersant gas or Refrigerant gas (as defined in §173.115 of this subchapter)
- Division 2.1 materials
- Division 2.2 materials (in Class DOT 107 tank cars only)
- Division 2.3 materials
- Formic acid
- Hydrocyanic acid, aqueous solutions
- Hydrofluoric acid, solution
- Hydrogen cyanide, stabilized (less than 3% water)
- Hydrogen fluoride, anhydrous
- Hydrogen peroxide, aqueous solutions (greater than 20% hydrogen peroxide)
- Hydrogen peroxide, stabilized
- Hydrogen peroxide and peroxyacetic acid mixtures
- Nitric acid (other than red fuming)
- Phosphorus, amorphous
- Phosphorus, white dry or Phosphorus, white, under water or Phosphorus white, in solution, or Phosphorus, yellow dry or Phosphorus, yellow, under water or Phosphorus, yellow, in solution
- Phosphorus white, molten
- Potassium nitrate and sodium nitrate mixtures
- Potassium permanganate
- Sulfur trioxide, stabilized
- Sulfur trioxide, uninhibited

(2) In a multi-unit tank car tank, unless the tank is marked on two opposing sides, in letters and numerals no less than 50 mm (2.0 inches) high—

(i) With the proper shipping name specified for the material in the §172.101 table or with a common name authorized for the material in this subchapter (e.g., "Refrigerant Gas"); and

(ii) With the identification number specified for the material in the §172.101 table, unless marked in accord-

ance with §§172.302(a) and 172.332 of this subpart.

(b) A motor vehicle or rail car used to transport a multi-unit tank car tank containing a hazardous material must be marked on each side and each end, as required by §172.332, with the identification number specified for the material in the §172.101 table.

(c) After September 30, 2006, no person may offer for transportation or transport a tank car or multi-unit tank car tank containing liquefied petroleum gas (LPG) that is unodorized unless it is legibly marked NON-ODORIZED or NOT ODORIZED on two opposing sides near the marked proper shipping name required by paragraphs (a)(1) and (a)(2) of this section, or near the placards. The NON-ODORIZED or NOT ODORIZED marking may appear on a tank car or multi-unit tank car tank used for both unodorized and odorized LPG.

[Amdt. 172-123, 55 FR 52593, Dec. 21, 1990, as amended at 56 FR 66255, Dec. 20, 1991; 57 FR 45458, Oct. 1, 1992; Amdt. 172-148, 61 FR 28676, June 5, 1996; Amdt. 172-148, 61 FR 50254, Sept. 25, 1996; 66 FR 33425, June 21, 2001; 69 FR 64471, Nov. 4, 2004]

§ 172.331 Bulk packagings other than portable tanks, cargo tanks, tank cars and multi-unit tank car tanks.

(a) Each person who offers a hazardous material to a motor carrier for transportation in a bulk packaging shall provide the motor carrier with the required identification numbers on placards or plain white square-on-point display configurations, as authorized, or shall affix orange panels containing the required identification numbers to the packaging prior to or at the time the material is offered for transportation, unless the packaging is already marked with the identification number as required by this subchapter.

(b) Each person who offers a bulk packaging containing a hazardous material for transportation shall affix to the packaging the required identification numbers on orange panels, square-on-point configurations or placards, as appropriate, prior to, or at the time the packaging is offered for transportation unless it is already marked with identification numbers as required by this subchapter.