

Environmental Protection Agency
§ 467.63
SUBPART F
Solution Heat Treatment Contact Cooling Water

Pollutant or pollutant property	BPT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum quenched		
Chromium	3.39	1.39
Cyanide	2.24	0.93
Zinc	11.25	4.70
Aluminum	49.55	24.66
Oil and grease	154.10	92.46
Suspended solids	315.91	150.25
pH	(¹)	(¹)

¹Within the range of 7.0 to 10 at all times.

SUBPART F
Cleaning or Etching Bath

Pollutant or pollutant property	BPT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched		
Chromium	0.079	0.032
Cyanide	0.052	0.022
Zinc	0.262	0.109
Aluminum	1.15	0.573
Oil and grease	3.58	2.15
Suspended solids	7.34	3.49
pH	(¹)	(¹)

¹Within the range of 7.0 to 10 at all times.

SUBPART F
Cleaning or Etching Rinse

Pollutant or pollutant property	BPT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched		
Chromium	6.12	2.51
Cyanide	4.04	1.67
Zinc	20.31	8.49
Aluminum	89.46	44.519
Oil and grease	278.24	166.95
Suspended solids	570.39	271.29
pH	(¹)	(¹)

¹Within the range of 7.0 to 10 at all times.

SUBPART F
Cleaning or Etching Scrubber Liquor

Pollutant or pollutant property	BPT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched		
Chromium	7.00	2.86
Cyanide	4.61	1.91
Zinc	23.22	9.70
Aluminum	102.24	50.88
Oil and grease	318.00	190.80
Suspended solids	651.90	310.05
pH	(¹)	(¹)

¹Within the range of 7.0 to 10 at all times.

[48 FR 49149, Oct. 24, 1983; 49 FR 11633 and 11635, Mar. 27, 1984]

§ 467.63 Effluent limitations representing the degree of effluent reduction attainable by the application of best available technology economically achievable.

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable. The discharge of wastewater pollutants from the core shall not exceed the volumes set forth below:

SUBPART F
Core

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum drawn with emulsions or soaps		
Chromium	0.205	0.084
Cyanide	0.135	0.056
Zinc	0.681	0.285
Aluminum	3.00	1.49

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SUBPART F

Continuous Rod Casting Spent Lubricant

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum rod cast		
Chromium	0.0009	0.0004
Cyanide	0.0006	0.0003
Zinc	0.0029	0.0012
Aluminum	0.013	0.0063

SUBPART F

Continuous Rod Casting Contact Cooling Water

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum rod cast		
Chromium	0.086	0.035
Cyanide	0.056	0.024
Zinc	0.283	0.118
Aluminum	1.25	0.62

SUBPART F

Solution Heat Treatment Contact Cooling Water

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum quenched		
Chromium	0.897	0.37
Cyanide	0.591	0.25
Zinc	2.98	1.24
Aluminum	13.10	6.52

SUBPART F

Cleaning or Etching Bath

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched		
Chromium	0.079	0.032
Cyanide	0.052	0.022
Zinc	0.262	0.11
Aluminum	1.15	0.57

SUBPART F

Cleaning or Etching Rinse

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched		
Chromium	0.612	0.251
Cyanide	0.404	0.167
Zinc	2.03	0.849
Aluminum	8.95	4.45

SUBPART F

Cleaning or Etching Scrubber Liquor

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched		
Chromium	0.85	0.348
Cyanide	0.561	0.232
Zinc	2.82	1.18
Aluminum	12.43	6.19

[48 FR 49149, Oct. 24, 1983; 49 FR 11633, 11635, and 11636, Mar. 27, 1984]

§ 467.64 New source performance standards.

Any new source subject to this subpart must achieve the following performance standards. The discharge of wastewater pollutants from the core shall not exceed the values set forth below:

SUBPART F

Core

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum drawn with emulsions or soaps		
Chromium	0.173	0.070
Cyanide	0.094	0.038
Zinc	0.476	0.196
Aluminum	2.85	1.27
Oil and grease	4.67	4.67
Suspended solids	7.00	5.60
pH	(1)	(1)

¹ Within the range of 7.0 to 10.0 at all times.