

M_{ci} =the mass, determined by direct weighing, of each color of raw ink and each related coating (i) used at the subject facility (or facilities).

M_d =the mass, determined by direct weighing, of VOC solvent added to dilute the ink used at the subject facility (or facilities) during one performance averaging period.

M_g =the mass, determined by direct weighing, of VOC solvent used as a cleaning agent at the subject facility (or facilities) during one performance averaging period.

M_h =the mass, determined by direct weighing, of water added for dilution with waterborne ink systems used at the subject facility (or facilities) during one performance averaging period.

M_m =the mass, determined by direct weighing, of VOC solvent and miscellaneous solvent-borne waste inks and waste VOC solvents recovered from the subject facility (or facilities) during one performance averaging period.

M_o =the total mass of VOC solvent contained in the raw inks and related coatings used at the subject facility (or facilities) during one performance averaging period.

M_r =the total mass of VOC solvent recovered from the subject facility (or facilities) during one performance averaging period.

M_s =the total mass of VOC solvent used at the subject facility (or facilities) during one performance averaging period.

M_v =the total mass of water used with waterborne ink systems at the subject facility (or facilities) during one performance averaging period.

M_w =the total mass of water contained in the waterborne raw inks and related coatings used at the subject facility (or facilities) during one performance averaging period.

P =the average VOC emission percentage for the subject facility (or facilities) for one performance averaging period.

V_{oi} =the liquid VOC content, expressed as a volume fraction of VOC volume per total volume of coating, of each color of raw ink and related coating (i) used at the subject facility (or facilities).

V_{wi} =the water content, expressed as a volume fraction of water volume per total volume of coating, of each color of waterborne raw ink and related coating (i) used at the subject facility (or facilities).

W_{oi} =the VOC content, expressed as a weight fraction of mass of VOC per total mass of coating, of each color of raw ink and related coating (i) used at the subject facility (or facilities).

W_{wi} =the water content, expressed as a weight fraction of mass of water per total mass of coating, of each color of waterborne raw ink and related coating (i) used at the subject facility (or facilities).

(c) The following subscripts are used in this subpart with the above symbols to denote the applicable facility:

a=affected facility.

b=both affected and existing facilities controlled in common by the same air pollution control equipment.

e=existing facility.

f=all affected and existing facilities located within the same plant boundary.

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§ 60.432 Standard for volatile organic compounds.

During the period of the performance test required to be conducted by § 60.8 and after the date required for completion of the test, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any affected facility VOC equal to more than 16 percent of the total mass of VOC solvent and water used at that facility during any one performance averaging period. The water used includes only that water contained in the waterborne raw inks and related coatings and the water added for dilution with waterborne ink systems.

§ 60.433 Performance test and compliance provisions.

(a) The owner or operator of any affected facility (or facilities) shall conduct performance tests in accordance with § 60.8, under the following conditions:

(1) The performance averaging period for each test is 30 consecutive calendar days and not an average of three separate runs as prescribed under § 60.8(f).

(2) Except as provided under paragraphs (f) and (g) of this section, if affected facilities routinely share the same raw ink storage/handling system with existing facilities, then temporary measurement procedures for segregating the raw inks, related coatings, VOC solvent, and water used at the affected facilities must be employed during the test. For this case, an overall emission percentage for the combined facilities as well as for only the affected facilities must be calculated during the test.

(3) For the purpose of measuring bulk storage tank quantities of each color of