

(c) The owner or operator of any affected facility using waterborne ink systems shall determine the VOC and water content of raw inks and related coatings used at the affected facility by:

(1) Determination of the VOC and water content from the formulation data supplied by the ink manufacturer with each shipment of purchased raw inks and related coatings used; or

(2) Analysis of samples of each shipment of purchased raw inks and related coatings using a test method approved by the Administrator in accordance with §60.8(b).

(d) The owner or operator of any affected facility shall determine the density of raw inks, related coatings, and VOC solvents by:

(1) Making a total of three determinations for each liquid sample at specified temperatures using the procedure outlined in ASTM D1475-60, 80, or 90, which is incorporated by reference. It is available from the American Society of Testing and Materials, 1916 Race Street, Philadelphia, Pennsylvania 19103. It is also available for inspection at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go to: [http://www.archives.gov/federal\\_register/code\\_of\\_federal\\_regulations/ibr\\_locations.html](http://www.archives.gov/federal_register/code_of_federal_regulations/ibr_locations.html). This incorporation by reference was approved by the Director of the Federal Register on November 8, 1982. This material is incorporated as it exists on the date of approval and a notice of any change in these materials will be published in the FEDERAL REGISTER. The temperature and density is recorded as the arithmetic average of the three determinations; or

(2) Using literature values, at specified temperatures, acceptable to the Administrator.

(e) If compliance is determined according to §60.433 (e), (f), or (g), the existing as well as affected facilities are subject to the requirements of paragraphs (a) through (d) of this section.

[47 FR 50649, Nov. 8, 1982, as amended at 65 FR 61761, Oct. 17, 2000; 69 FR 18803, Apr. 9, 2004]

### Subpart RR—Standards of Performance for Pressure Sensitive Tape and Label Surface Coating Operations

SOURCE: 48 FR 48375, Oct. 18, 1983, unless otherwise noted.

#### § 60.440 Applicability and designation of affected facility.

(a) The affected facility to which the provisions of this subpart apply is each coating line used in the manufacture of pressure sensitive tape and label materials.

(b) Any affected facility which inputs to the coating process 45 Mg (50 tons) of VOC or less per 12 month period is not subject to the emission limits of §60.442(a), however, the affected facility is subject to the requirements of all other applicable sections of this subpart. If the amount of VOC input exceeds 45 Mg (50 tons) per 12 month period, the coating line will become subject to §60.442(a) and all other sections of this subpart.

(c) This subpart applies to any affected facility which begins construction, modification, or reconstruction after December 30, 1980.

[48 FR 48375, Oct. 18, 1983, as amended at 65 FR 61761, Oct. 17, 2000]

#### § 60.441 Definitions and symbols.

(a) Except as otherwise required by the context, terms used in this subpart are defined in the Act, in subpart A of this part, or in this section as follows:

*Coating applicator* means an apparatus used to apply a surface coating to a continuous web.

*Coating line* means any number or combination of adhesive, release, or precoat coating applicators, flashoff areas, and ovens which coat a continuous web, located between a web unwind station and a web rewind station, to produce pressure sensitive tape and label materials.

*Coating solids applied* means the solids content of the coated adhesive, release, or precoat as measured by Method 24.

*Flashoff area* means the portion of a coating line after the coating applicator and usually before the oven entrance.

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*Fugitive volatile organic compounds* means any volatile organic compounds which are emitted from the coating applicator and flashoff areas and are not emitted in the oven.

*Hood or enclosure* means any device used to capture fugitive volatile organic compounds.

*Oven* means a chamber which uses heat or irradiation to bake, cure, polymerize, or dry a surface coating.

*Precoat* means a coating operation in which a coating other than an adhesive or release is applied to a surface during the production of a pressure sensitive tape or label product.

*Solvent applied in the coating* means all organic solvent contained in the adhesive, release, and precoat formulations that is metered into the coating applicator from the formulation area.

*Total enclosure* means a structure or building around the coating applicator and flashoff area or the entire coating line for the purpose of confining and totally capturing fugitive VOC emissions.

*VOC* means volatile organic compound.

(b) All symbols used in this subpart not defined below are given meaning in the Act or in subpart A of this part.

a=the gas stream vents exiting the emission control device.

b=the gas stream vents entering the emission control device.

C<sub>aj</sub>=the concentration of VOC (carbon equivalent) in each gas stream (j) exiting the emission control device, in parts per million by volume.

C<sub>bi</sub>=the concentration of VOC (carbon equivalent) in each gas stream (i) entering the emission control device, in parts per million by volume.

C<sub>rk</sub>=the concentration of VOC (carbon equivalent) in each gas stream (k) emitted directly to the atmosphere, in parts per million by volume.

G=the calculated weighted average mass (kg) of VOC per mass (kg) of coating solids applied each calendar month.

M<sub>ci</sub>=the total mass (kg) of each coating (i) applied during the calendar month as determined from facility records.

M<sub>r</sub>=the total mass (kg) of solvent recovered for a calendar month.

Q<sub>aj</sub>=the volumetric flow rate of each effluent gas stream (j) exiting the emission control device, in dry standard cubic meters per hour.

Q<sub>bi</sub>=the volumetric flow rate of each effluent gas stream (i) entering the emission con-

trol device, in dry standard cubic meters per hour.

Q<sub>rk</sub>=the volumetric flow rate of each effluent gas stream (k) emitted to the atmosphere, in dry standard cubic meters per hour.

R=the overall VOC emission reduction achieved for a calendar month (in percent).

R<sub>q</sub>=the required overall VOC emission reduction (in percent).

W<sub>oi</sub>=the weight fraction of organics applied of each coating (i) applied during a calendar month as determined from Method 24 or coating manufacturer's formulation data.

W<sub>si</sub>=the weight fraction of solids applied of each coating (i) applied during a calendar month as determined from Method 24 or coating manufacturer's formulation data.

[48 FR 48375, Oct. 18, 1983, as amended at 65 FR 61761, Oct. 17, 2000]

§ 60.442 Standard for volatile organic compounds.

(a) On and after the date on which the performance test required by § 60.8 has been completed each owner or operator subject to this subpart shall:

(1) Cause the discharge into the atmosphere from an affected facility not more than 0.20 kg VOC/kg of coating solids applied as calculated on a weighted average basis for one calendar month; or

(2) Demonstrate for each affected facility;

(i) A 90 percent overall VOC emission reduction as calculated over a calendar month; or

(ii) The percent overall VOC emission reduction specified in § 60.443(b) as calculated over a calendar month.

§ 60.443 Compliance provisions.

(a) To determine compliance with § 60.442 the owner or operator of the affected facility shall calculate a weighted average of the mass of solvent used per mass of coating solids applied for a one calendar month period according to the following procedures:

(1) Determine the weight fraction of organics and the weight fraction of solids of each coating applied by using Reference Method 24 or by the coating manufacturer's formulation data.

(2) Compute the weighted average by the following equation: