

into interstate commerce regrooved tires produced by removing rubber from the surface of a worn tire tread to generate a new tread pattern. Any person who regrooves tires and leases them to owners or operators of motor vehicles and any person who regrooves his own tires for use on motor vehicles is considered to be a person delivering for introduction into interstate commerce within the meaning of this part.

(2) A regrooved tire may be sold, offered for sale, or introduced for sale or delivered for introduction into interstate commerce only if it conforms to each of the following requirements:

(i) The tire being regrooved shall be a regroovable tire;

(ii) After regrooving, cord material below the grooves shall have a protective covering of tread material at least  $\frac{3}{32}$ -inch thick;

(iii) After regrooving, the new grooves generated into the tread material and any residual original molded tread groove which is at or below the new regrooved depth shall have a minimum of 90 linear inches of tread edges per linear foot of the circumference;

(iv) After regrooving, the new groove width generated into the tread material shall be a minimum of  $\frac{3}{16}$ -inch and a maximum of  $\frac{5}{16}$ -inch;

(v) After regrooving, all new grooves cut into the tread shall provide unobstructed fluid escape passages; and

(vi) After regrooving, the tire shall not contain any of the following defects, as determined by a visual examination of the tire either mounted on the rim, or dismounted, whichever is applicable:

(A) Cracking which extends to the fabric,

(B) Groove cracks or wear extending to the fabric, or

(C) Evidence of ply, tread, or sidewall separation;

(vii) If the tire is siped by cutting the tread surface without removing rubber, the tire cord material shall not be damaged as a result of the siping process, and no sipe shall be deeper than the original or retread groove depth.

(b) *Siped regroovable tires.* No person shall sell, offer for sale, or introduce for sale or deliver for introduction into interstate commerce a regroovable tire that has been siped by cutting the

tread surface without removing rubber if the tire cord material is damaged as a result of the siping process, or if the tire is siped deeper than the original or retread groove depth.

[39 FR 15039, Apr. 30, 1974, as amended at 42 FR 21613, Apr. 28, 1977]

**§ 569.9 Labeling of regroovable tires.**

(a) *Regroovable tires.* After August 30, 1969, each tire designed and constructed for regrooving shall be labeled on both sidewalls with the word "Regroovable" molded on or into the tire in raised or recessed letters 0.025 to 0.040 inch. The word "Regroovable" shall be in letters 0.38 to 0.50 inch in height and not less than 4 inches and not more than 6 inches in length. The lettering shall be located in the sidewall of the tire between the maximum section width and the bead in an area which will not be obstructed by the rim flange.

[34 FR 1150, Jan. 24, 1969; 34 FR 1830, Feb. 7, 1969]

**PART 570—VEHICLE IN USE  
INSPECTION STANDARDS**

**Subpart A—Vehicles With GVWR of 10,000  
Pounds or Less**

- Sec.
- 570.1 Scope.
- 570.2 Purpose.
- 570.3 Applicability.
- 570.4 Definitions.
- 570.5 Service brake system.
- 570.6 Brake power unit.
- 570.7 Steering systems.
- 570.8 Suspension systems.
- 570.9 Tires.
- 570.10 Wheel assemblies.

**Subpart B—Vehicles With GVWR of More  
Than 10,000 Pounds**

- 570.51 Scope.
- 570.52 Purpose.
- 570.53 Applicability.
- 570.54 Definitions.
- 570.55 Hydraulic brake system.
- 570.56 Vacuum brake assist unit and vacuum brake system.
- 570.57 Air brake system and air-over-hydraulic brake subsystem.
- 570.58 Electric brake system.
- 570.59 Service brake system.
- 570.60 Steering system.
- 570.61 Suspension system.
- 570.62 Tires.

## § 570.1

## 49 CFR Ch. V (10-1-06 Edition)

570.63 Wheel assemblies.

AUTHORITY: Secs. 103, 108, 119, Pub. L. 89-563, 80 Stat. 718 (15 U.S.C. 1392, 1397, 1407); delegation of authority at 49 CFR 1.50.

### Subpart A—Vehicles With GVWR of 10,000 Pounds or Less

SOURCE: 38 FR 23950, Sept. 5, 1973, unless otherwise noted.

#### § 570.1 Scope.

This part specifies standards and procedures for inspection of hydraulic service brake systems, steering and suspension systems, and tire and wheel assemblies of motor vehicles in use.

#### § 570.2 Purpose.

The purpose of this part is to establish criteria for the inspection of motor vehicles by State inspection systems, in order to reduce death and injuries attributable to failure or inadequate performance of motor vehicle systems.

#### § 570.3 Applicability.

This part does not in itself impose requirements on any person. It is intended to be implemented by States through the highway safety program standards issued under the Highway Safety Act (23 U.S.C. 402) with respect to inspection of motor vehicles with gross vehicle weight rating of 10,000 pounds or less, except motorcycles or trailers.

#### § 570.4 Definitions.

Unless otherwise indicated, all terms used in this part that are defined in 49 CFR part 571, Motor Vehicle Safety Standards, are used as defined in that part.

#### § 570.5 Service brake system.

Unless otherwise noted, the force to be applied during inspection procedures to power-assisted and full-power brake systems is 25 lb, and to all other systems, 50 lb.

(a) *Failure indicator.* The brake system failure indicator lamp, if part of a vehicle's original equipment, shall be operable. (This lamp is required by Federal Motor Vehicle Safety Standard No. 105, 49 CFR 571.105, on every new passenger car manufactured on or after

January 1, 1968, and on other types of motor vehicles manufactured on or after September 1, 1975.)

(1) *Inspection procedure.* Apply the parking brake and turn the ignition to start, or verify lamp operation by other means indicated by the vehicle manufacturer that the brake system failure indicator lamp is operable.

(b) *Brake system integrity.* The brake system shall demonstrate integrity as indicated by no perceptible decrease in pedal height under a 125 pound force applied to the brake pedal or by no illumination of the brake system failure indicator lamp. The brake system shall withstand the application of force to the pedal without failure of any line or other part.

(1) *Inspection procedures.* With the engine running on vehicles equipped with power brake systems, and the ignition turned to "on" in other vehicles, apply a force of 125 pounds to the brake pedal and hold for 10 seconds. Note any decrease in pedal height, and whether the lamp illuminates.

(c) *Brake pedal reserve.* When the brake pedal is fully depressed, the distance that the pedal has traveled from its free position shall be not greater than 80 percent of the total distance from its free position to the floorboard or other object that restricts pedal travel.

(1) *Inspection procedure.* Measure the distance (A) from the free pedal position to the floorboard or other object that restricts brake pedal travel. Depress the brake pedal, and with the force applied measure the distance (B) from the depressed pedal position to the floorboard or other object that restricts pedal travel.

Determine the percentage as

$$[(A - B)/A] \times 100.$$

The engine must be operating when power-assisted brakes are checked. The pedal reserve check is not required for vehicles equipped with full power (central hydraulic) brake systems, or to vehicles with brake systems designed to operate with greater than 80 percent pedal travel.

(d) *Service brake performance.* Compliance with one of the following performance criteria will satisfy the requirements of this section. Verify that tire