

as an operating limitation.  $V_O$  is a selected speed that is not greater than  $V_S\sqrt{n}$  established in § 23.335(c).

[Doc. No. 26269, 58 FR 42165, Aug. 6, 1993]

#### § 23.1511 Flap extended speed.

(a) The flap extended speed  $V_{FE}$  must be established so that it is—

(1) Not less than the minimum value of  $V_F$  allowed in § 23.345(b); and

(2) Not more than  $V_F$  established under § 23.345(a), (c), and (d).

(b) Additional combinations of flap setting, airspeed, and engine power may be established if the structure has been proven for the corresponding design conditions.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964; 30 FR 258, Jan. 9, 1965, as amended by Amdt. 23-50, 61 FR 5192, Feb. 9, 1996]

#### § 23.1513 Minimum control speed.

The minimum control speed  $V_{MC}$ , determined under § 23.149, must be established as an operating limitation.

#### § 23.1519 Weight and center of gravity.

The weight and center of gravity limitations determined under § 23.23 must be established as operating limitations.

#### § 23.1521 Powerplant limitations.

(a) *General.* The powerplant limitations prescribed in this section must be established so that they do not exceed the corresponding limits for which the engines or propellers are type certificated. In addition, other powerplant limitations used in determining compliance with this part must be established.

(b) *Takeoff operation.* The powerplant takeoff operation must be limited by—

(1) The maximum rotational speed (rpm);

(2) The maximum allowable manifold pressure (for reciprocating engines);

(3) The maximum allowable gas temperature (for turbine engines);

(4) The time limit for the use of the power or thrust corresponding to the limitations established in paragraphs (b)(1) through (3) of this section; and

(5) The maximum allowable cylinder head (as applicable), liquid coolant and oil temperatures.

(c) *Continuous operation.* The continuous operation must be limited by—

(1) The maximum rotational speed;

(2) The maximum allowable manifold pressure (for reciprocating engines);

(3) The maximum allowable gas temperature (for turbine engines); and

(4) The maximum allowable cylinder head, oil, and liquid coolant temperatures.

(d) *Fuel grade or designation.* The minimum fuel grade (for reciprocating engines), or fuel designation (for turbine engines), must be established so that it is not less than that required for the operation of the engines within the limitations in paragraphs (b) and (c) of this section.

(e) *Ambient temperature.* For all airplanes except reciprocating engine-powered airplanes of 6,000 pounds or less maximum weight, ambient temperature limitations (including limitations for winterization installations if applicable) must be established as the maximum ambient atmospheric temperature at which compliance with the cooling provisions of §§ 23.1041 through 23.1047 is shown.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964; 30 FR 258, Jan. 9, 1965, as amended by Amdt. 23-21, 43 FR 2319, Jan. 16, 1978; Amdt. 23-45, 58 FR 42165, Aug. 6, 1993; Amdt. 23-50, 61 FR 5192, Feb. 9, 1996]

#### § 23.1522 Auxiliary power unit limitations.

If an auxiliary power unit is installed, the limitations established for the auxiliary power must be specified in the operating limitations for the airplane.

[Doc. No. 26269, 58 FR 42166, Aug. 6, 1993]

#### § 23.1523 Minimum flight crew.

The minimum flight crew must be established so that it is sufficient for safe operation considering—

(a) The workload on individual crewmembers and, in addition for commuter category airplanes, each crewmember workload determination must consider the following:

(1) Flight path control,

(2) Collision avoidance,

(3) Navigation,

(4) Communications,

(5) Operation and monitoring of all essential airplane systems,

(6) Command decisions, and

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(7) The accessibility and ease of operation of necessary controls by the appropriate crewmember during all normal and emergency operations when at the crewmember flight station;

(b) The accessibility and ease of operation of necessary controls by the appropriate crewmember; and

(c) The kinds of operation authorized under § 23.1525.

[Amdt. 23-21, 43 FR 2319, Jan. 16, 1978, as amended by Amdt. 23-34, 52 FR 1834, Jan. 15, 1987]

### § 23.1524 Maximum passenger seating configuration.

The maximum passenger seating configuration must be established.

[Amdt. 23-10, 36 FR 2864, Feb. 11, 1971]

### § 23.1525 Kinds of operation.

The kinds of operation authorized (e.g. VFR, IFR, day or night) and the meteorological conditions (e.g. icing) to which the operation of the airplane is limited or from which it is prohibited, must be established appropriate to the installed equipment.

[Doc. No. 26269, 58 FR 42166, Aug. 6, 1993]

### § 23.1527 Maximum operating altitude.

(a) The maximum altitude up to which operation is allowed, as limited by flight, structural, powerplant, functional or equipment characteristics, must be established.

(b) A maximum operating altitude limitation of not more than 25,000 feet must be established for pressurized airplanes unless compliance with § 23.775(e) is shown.

[Doc. No. 26269, 58 FR 42166, Aug. 6, 1993]

### § 23.1529 Instructions for Continued Airworthiness.

The applicant must prepare Instructions for Continued Airworthiness in accordance with appendix G to this part that are acceptable to the Administrator. The instructions may be incomplete at type certification if a program exists to ensure their completion prior to delivery of the first airplane or issuance of a standard certificate of airworthiness, whichever occurs later.

[Amdt. 23-26, 45 FR 60171, Sept. 11, 1980]

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### MARKINGS AND PLACARDS

#### § 23.1541 General.

(a) The airplane must contain—

(1) The markings and placards specified in §§ 23.1545 through 23.1567; and

(2) Any additional information, instrument markings, and placards required for the safe operation if it has unusual design, operating, or handling characteristics.

(b) Each marking and placard prescribed in paragraph (a) of this section—

(1) Must be displayed in a conspicuous place; and

(2) May not be easily erased, disfigured, or obscured.

(c) For airplanes which are to be certificated in more than one category—

(1) The applicant must select one category upon which the placards and markings are to be based; and

(2) The placards and marking information for all categories in which the airplane is to be certificated must be furnished in the Airplane Flight Manual.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964; 30 FR 258, Jan. 9, 1965, as amended by Amdt. 23-21, 43 FR 2319, Jan. 16, 1978]

#### § 23.1543 Instrument markings: General.

For each instrument—

(a) When markings are on the cover glass of the instrument, there must be means to maintain the correct alignment of the glass cover with the face of the dial; and

(b) Each arc and line must be wide enough and located to be clearly visible to the pilot.

(c) All related instruments must be calibrated in compatible units.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964; 30 FR 258, Jan. 9, 1965, as amended by Amdt. 23-50, 61 FR 5192, Feb. 9, 1996]

#### § 23.1545 Airspeed indicator.

(a) Each airspeed indicator must be marked as specified in paragraph (b) of this section, with the marks located at the corresponding indicated airspeeds.

(b) The following markings must be made:

(1) For the never-exceed speed  $V_{NE}$ , a radial red line.