

Environmental Protection Agency

§ 1065.122

include a vessel's propeller and a locomotive's generator.

this part if fuels are not specified in the standard-setting part.

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(e) *Operator demand for shaft work.* Operator demand is defined in §1065.1001. Command the operator demand and the dynamometer(s) to follow a prescribed duty cycle with set points for engine speed and torque as specified in §1065.512. Refer to the standard-setting part to determine the specifications for your duty cycle(s). Use a mechanical or electronic input to control operator demand such that the engine is able to meet the validation criteria in §1065.514 over each applicable duty cycle. Record feedback values for engine speed and torque as specified in §1065.512. Using good engineering judgment, you may improve control of operator demand by altering on-engine speed and torque controls. However, if these changes result in unrepresentative testing, you must notify us and recommend other test procedures under §1065.10(c)(1).

(f) *Other engine inputs.* If your electronic control module requires specific input signals that are not available during dynamometer testing, such as vehicle speed or transmission signals, you may simulate the signals using good engineering judgment. Keep records that describe what signals you simulate and explain why these signals are necessary for representative testing.

§ 1065.120 Fuel properties and fuel temperature and pressure.

(a) Use fuels as specified in subpart H of this part.

(b) If the engine manufacturer specifies fuel temperature and pressure tolerances and the location where they are to be measured, then measure the fuel temperature and pressure at the specified location to show that you are within these tolerances throughout testing.

(c) If the engine manufacturer does not specify fuel temperature and pressure tolerances, use good engineering judgment to set and control fuel temperature and pressure in a way that represents typical in-use fuel temperatures and pressures.

EFFECTIVE DATE NOTE: At 73 FR 37293, June 30, 2008, §1065.120 was amended by revising paragraph (a), effective July 7, 2008. For the convenience of the user, the revised text is set forth as follows:

§ 1065.120 Fuel properties and fuel temperature and pressure.

(a) Use fuels as specified in the standard-setting part, or as specified in subpart H of

§ 1065.122 Engine cooling and lubrication.

(a) *Engine cooling.* Cool the engine during testing so its intake-air, oil, coolant, block, and head temperatures are within their expected ranges for normal operation. You may use laboratory auxiliary coolers and fans.

(1) If you use laboratory auxiliary fans you must account for work input to the fan(s) according to §1065.110.

(2) See §1065.125 for more information related to intake-air cooling.

(3) See §1065.127 for more information related to exhaust gas recirculation cooling.

(4) Measure temperatures at the manufacturer-specified locations. If the manufacturer does not specify temperature measurement locations, then use good engineering judgment to monitor intake-air, oil, coolant, block, and head temperatures to ensure that they are in their expected ranges for normal operation.

(b) *Forced cooldown.* You may install a forced cooldown system for an engine and an exhaust aftertreatment device according to §1065.530(a)(1).

(c) *Lubricating oil.* Use lubricating oils specified in §1065.740.

(d) *Coolant.* For liquid-cooled engines, use coolant as specified in §1065.745.

EFFECTIVE DATE NOTE: At 73 FR 37293, June 30, 2008, §1065.122 was amended by revising paragraphs (a) introductory text, (a)(1), and (c), effective July 7, 2008. For the convenience of the user, the revised text is set forth as follows:

§ 1065.122 Engine cooling and lubrication.

(a) *Engine cooling.* Cool the engine during testing so its intake-air, oil, coolant, block, and head temperatures are within their expected ranges for normal operation. You may use auxiliary coolers and fans.

(1) For air-cooled engines only, if you use auxiliary fans you must account for work input to the fan(s) according to §1065.110.

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(c) *Lubricating oil.* Use lubricating oils specified in §1065.740. For two-stroke engines that involve a specified mixture of fuel and lubricating oil, mix the lubricating oil with

§ 1065.125

40 CFR Ch. I (7-1-08 Edition)

the fuel according to the manufacturer's specifications.

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§ 1065.125 Engine intake air.

(a) Use the intake-air system installed on the engine or one that represents a typical in-use configuration. This includes the charge-air cooling and exhaust gas recirculation systems.

(b) Measure temperature, humidity, and atmospheric pressure near the entrance to the engine's air filter, or at the inlet to the air intake system for engines that have no air filter. You may use a shared atmospheric pressure meter as long as your equipment for handling intake air maintains ambient pressure where you test the engine within ±1 kPa of the shared atmospheric pressure. You may use a shared humidity measurement for intake air as long as your equipment for handling intake air maintains dewpoint where you test the engine to within ±0.5 °C of the shared humidity measurement.

(c) Use an air-intake restriction that represents production engines. Make sure the intake-air restriction is between the manufacturer's specified maximum for a clean filter and the manufacturer's specified maximum allowed. Measure the static differential pressure of the restriction at the location and at the speed and torque set points specified by the manufacturer. If the manufacturer does not specify a location, measure this pressure upstream any turbocharger or exhaust gas recirculation system connection to the intake air system. If the manufacturer does not specify speed and torque points, measure this pressure while the engine outputs maximum power. As the manufacturer, you are liable for emission compliance for all values up to the maximum restriction you specify for a particular engine.

(d) This paragraph (d) includes provisions for simulating charge-air cooling in the laboratory. This approach is described in paragraph (d)(1) of this section. Limits on using this approach are described in paragraphs (d)(2) and (3) of this section.

(1) Use a charge-air cooling system with a total intake-air capacity that represents production engines' in-use

installation. Maintain coolant conditions as follows:

(i) Maintain a coolant temperature of at least 20 °C at the inlet to the charge-air cooler throughout testing.

(ii) At maximum engine power, set the coolant flow rate to achieve an air temperature within ±5 °C of the value specified by the manufacturer at the charge-air cooler outlet. Measure the air-outlet temperature at the location specified by the manufacturer. Use this coolant flow rate set point throughout testing.

(2) Using a constant flow rate as described in paragraph (d)(1)(ii) of this section may result in unrepresentative overcooling of the intake air. If this causes any regulated emission to decrease, then you may still use this approach, but only if the effect on emissions is smaller than the degree to which you meet the applicable emission standards. If the effect on emissions is larger than the degree to which you meet the applicable emission standards, you must use a variable flow rate that controls intake-air temperatures to be representative of in-use operation.

(3) This approach does not apply for field testing. You may not correct measured emission levels from field testing to account for any differences caused by the simulated cooling in the laboratory.

EFFECTIVE DATE NOTE: At 73 FR 37293, June 30, 2008, §1065.125 was amended by revising paragraphs (c) and (d) and adding paragraph (e), effective July 7, 2008. For the convenience of the user, the added and revised text is set forth as follows:

§ 1065.125 Engine intake air.

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(c) Unless stated otherwise in the standard-setting part, maintain the temperature of intake air to (25 ± 5) °C, as measured upstream of any engine component.

(d) Use an intake-air restriction that represents production engines. Make sure the intake-air restriction is between the manufacturer's specified maximum for a clean filter and the manufacturer's specified maximum allowed. Measure the static differential pressure of the restriction at the location and at the speed and torque set points specified by the manufacturer. If the manufacturer does not specify a location, measure this pressure upstream of any turbocharger