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- (A) Reduce the emissions in a combustion device to achieve 98 weight percent reduction or to achieve a concentration of 20 parts per million by volume (ppmv) on a dry basis, whichever is less stringent. If an owner or operator elects to comply with the 20 ppmv standard, the concentration shall include a correction to 3 percent oxygen only when supplemental combustion air is used to combust the emissions:
- (B) Combust the emissions in a boiler or process heater with a design heat input capacity of 150 million Btu/hr or greater by introducing the emissions into the flame zone of the boiler or process heater; or
- (C) Combust the emissions in a flare that complies with the requirements of §63.1333(e).
- (2) Limit organic HAP emissions from continuous process vents not included in a material recovery section, as specified in paragraph (c)(1)(i) of this section, by complying with §63.1315.
- (3) Batch process vents shall comply with §63.1321.

[61 FR 48229, Sept. 12, 1996, as amended at 64 FR 11548, Mar. 9, 1999; 65 FR 38110, June 19, 2000; 66 FR 36938, July 16, 2001]

§ 63.1317 PET and polystyrene affected sources—monitoring provisions.

Continuous process vents using a control or recovery device to comply with §63.1316 shall comply with the applicable monitoring provisions specified for continuous process vents in §63.1315(a), except that references to group determinations (i.e., total resource effectiveness) do not apply and owners or operators are not required to comply with §63.113.

[65 FR 38111, June 19, 2000]

§ 63.1318 PET and polystyrene affected sources—testing and compliance demonstration provisions.

(a) Except as specified in paragraphs (b) through (d) of this section, continuous process vents using a control or recovery device to comply with §63.1316 shall comply with the applicable testing and compliance provisions for continuous process vents specified in §63.1315(a) except that, for purposes of this paragraph (a), references to group

determinations (i.e., total resource effectiveness) do not apply and owners or operators are not required to comply with §63.113.

- (b) PET affected sources using a dimethyl terephthalate process—Applicability determination procedure. Owners or operators shall calculate organic HAP emissions from the collection of material recovery sections at an existing affected source producing PET using a continuous dimethyl terephthalate process to determine whether §63.1316(b)(1)(i) is applicable using the procedures specified in either paragraph (b)(1) or (b)(2) of this section.
- (1) Use Equation 1 of this subpart to determine mass emissions per mass product as specified in paragraphs (b)(1)(i) and (b)(1)(ii) of this section.

$$ER = \sum_{i=1}^{n} \frac{E_i}{(0.001 P_p)}$$
 [Eq. 1]

where:

ER=Emission rate of total organic HAP or TOC, kg/Mg product.

 E_i =Emission rate of total organic HAP or TOC in continuous process vent i, kg/hr.

P_p=The rate of polymer produced, kg/hr.

n=Number of continuous process vents in the collection of material recovery sections at the affected source.

 $0.001 {=} \mathrm{Conversion}$ factor, kg to Mg.

- (i) The mass emission rate for each continuous process vent, Ei, shall be determined according to the procedures specified in §63.116(c)(4). The sampling site for determining whether §63.1316(b)(1)(i) is applicable shall be at the outlet of the last recovery or control device. When the provisions of $\S63.116(c)(4)$ specify that Method 18, 40 CFR part 60, appendix A shall be used. Method 18 or Method 25A, 40 CFR part 60, appendix A may be used for the purposes of this subpart. The use of Method 25A, 40 CFR part 60, appendix A shall comply with paragraphs (b)(1)(i)(A) and (b)(1)(i)(B) of this section.
- (A) The organic HAP used as the calibration gas for Method 25A, 40 CFR part 60, appendix A shall be the single organic HAP representing the largest percent by volume of the emissions.
- (B) The use of Method 25A, 40 CFR part 60, appendix A is acceptable if the

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response from the high-level calibration gas is at least 20 times the standard deviation of the response from the zero calibration gas when the instrument is zeroed on the most sensitive scale.

- (ii) The rate of polymer produced, P_p (kg/hr), shall be determined by dividing the weight (kg) of polymer pulled from the process line during the performance test by the number of hours taken to perform the performance test. The weight of polymer pulled shall be determined by direct measurement or by an alternate methodology, such as materials balance. If an alternate methodology is used, a description of the methodology, including all procedures, data, and assumptions shall be submitted as part of the Notification of Compliance Status required §63.1335(e)(5).
- (2) Use engineering assessment, as described in §63.1323(b)(6)(i), to demonstrate that mass emissions per mass product are less than or equal to 0.07 kg organic HAP/Mg product. If engineering assessment shows that mass emissions per mass product are greater than 0.07 kg organic HAP/Mg product and the owner or operator wishes to demonstrate that mass emissions per mass product are less than the threshold emission rate of 0.12 kg organic HAP/Mg product, the owner or operator shall use the procedures specified in paragraph (b)(1) of this section.
- (c) Compliance with mass emissions per mass product standards. Owners or operators complying with §63.1316(b)(1)(i)(A), (b)(1)(ii), (b)(2)(i), (b)(2)(ii), and (c)(1)(i) shall demonstrate compliance with the mass emissions per mass product requirements using the procedures specified in paragraph (b)(1) of this section.
- (d) Compliance with Temperature Limits for Final Condensers. Owners or operators complying with §63.1316(b)(1)(i)(B) or §63.1316(c)(1)(ii) shall demonstrate continuous compliance based on an average exit temperature determined for each operating day. Calculation of the daily average exit temperature shall follow the provisions of §63.1335(d)(3). The provisions of §63.1334(f) and (g) shall apply for the purposes of determining whether or not an owner or op-

erator is to be deemed out of compliance for a given operating day.

[61 FR 48229, Sept. 12, 1996, as amended at 65 FR 38111, June 19, 2000; 66 FR 36938, July 16, 2001

§63.1319 PET and polystyrene affected sources—recordkeeping provisions.

- (a) Except as specified in paragraphs (b) and (c) of this section, owners or operators using a control or recovery device to comply with §63.1316 shall comply with the applicable recordkeeping provisions specified in §63.1315(a), except that, for the purposes of this paragraph (a), references to group determinations (i.e., total resource effectiveness) do not apply, and owners or operators are not required to comply with §63.113.
- (b) Records demonstrating compliance with the applicability determination procedure for PET affected sources using a dimethyl terephthalate process. Owners or operators complying with §63.1316(b)(1)(i) by demonstrating that mass emissions per mass product are less than or equal to the level specified in §63.1316(b)(1)(i) (i.e., 0.12 kg organic HAP per Mg of product) shall keep the following records.
- (1) Results of the mass emissions per mass product calculation specified in §63.1318(b).
- (2) Records of any change in process operation that increases the mass emissions per mass product.
- (c) Records demonstrating compliance with temperature Limits for final condensers. Owners or operators of continuous process vents complying with $\S 63.1316(b)(1)(i)(B)$ or $\S 63.1316(c)(1)(ii)$ shall keep records of the daily averages required by $\S 63.1318$, per the record-keeping provisions specified in $\S 63.1335(d)$.

[61 FR 48229, Sept. 12, 1996, as amended at 65 FR 38111, June 19, 2000; 66 FR 36938, July 16, 2001]

§ 63.1320 PET and polystyrene affected sources—reporting provisions.

(a) Except as specified in paragraph (b) of this section, owners and operators using a control or recovery device to comply with \$63.1316 shall comply with the applicable reporting provisions specified in \$63.1315(a), except that, for the purposes of this paragraph