

**§ 154.435**

**46 CFR Ch. I (10-1-08 Edition)**

SEMI-MEMBRANE TANKS

**§ 154.435 General.**

(a) The design of a semi-membrane tank, the supporting insulation for the tank, and the supporting hull structure for the tank must be specially approved by the Commandant (G-MSO).

(b) A semi-membrane tank must be designed to meet:

- (1) § 154.425 through § 154.432;
- (2) § 154.437 through § 154.440; or
- (3) § 154.444 through § 154.449.

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983]

**§ 154.436 Design vapor pressure.**

The  $P_o$  of a semi-membrane tank must not exceed 24.5 kPa gauge (3.55 psig) unless special approval by the Commandant (G-MSO) allows a  $P_o$  between 24.5 kPa gauge (3.55 psig) and 69 kPa gauge (10 psig).

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983]

INDEPENDENT TANK TYPE A

**§ 154.437 General.**

An independent tank type A must meet § 154.438 through § 154.440.

**§ 154.438 Design vapor pressure.**

(a) If the surface of an independent tank type A are mostly flat surfaces, the  $P_o$  must not exceed 69 kPa gauge (10 psig).

(b) If the surfaces of an independent tank type A are formed by bodies of revolution, the design calculation of the  $P_o$  must be specially approved by the Commandant (G-MSO).

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983]

**§ 154.439 Tank design.**

An independent tank type A must meet the deep tank standard of the American Bureau of Shipping published in "Rules for Building and Classing Steel Vessels", 1981, and must:

(a) Withstand the internal pressure determined under § 154.407;

(b) Withstand loads from tank supports calculated under §§ 154.470 and 154.471; and

(c) Have a corrosion allowance that meets § 154.412.

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 77-069, 52 FR 31630, Aug. 21, 1987]

**§ 154.440 Allowable stress.**

(a) The allowable stresses for an independent tank type A must:

(1) For tank web frames, stringers, or girders of carbon manganese steel or aluminum alloys, meet  $\sigma_B/2.66$  or  $\sigma_V/1.33$ , whichever is less; and

(2) For other materials, be specially approved by the Commandant (G-MSO).

(b) A greater allowable stress than required in paragraph (a)(1) of this section may be specially approved by the Commandant (G-MSO) if the equivalent stress ( $\sigma_e$ ) is calculated from the formula in Appendix A of this part.

(c) Tank plating must meet the American Bureau of Shipping's deep tank standards, for an internal pressure head that meets § 154.439(a), published in "Rules for Building and Classing Steel Vessels", 1981.

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983; CGD 77-069, 52 FR 31630, Aug. 21, 1987]

INDEPENDENT TANK TYPE B

**§ 154.444 General.**

An independent tank type B must be designed to meet §§ 154.445 through 154.449.

**§ 154.445 Design vapor pressure.**

If the surfaces of an independent tank type B are mostly flat surfaces, the  $P_o$  must not exceed 69 kPa gauge (10 psig).

**§ 154.446 Tank design.**

An independent tank type B must meet the calculations under § 154.448.

**§ 154.447 Allowable stress.**

(a) An independent tank type B designed from bodies of revolution must have allowable stresses<sup>3</sup> determined by the following formulae:

<sup>3</sup>See Appendix B for stress analyses definitions.