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- (d) If records for cast iron or ductile iron pipeline facilities are not complete enough to determine stresses produced by internal pressure, trench loading, rolling loads, beam stresses, and other bending loads, in evaluating the level of safety of the pipeline when operating at the proposed increased pressure, the following procedures must be followed:
- (1) In estimating the stresses, if the original laying conditions cannot be ascertained, the operator shall assume that east iron pipe was supported on blocks with tamped backfill and that ductile iron pipe was laid without blocks with tamped backfill.
- (2) Unless the actual maximum cover depth is known, the operator shall measure the actual cover in at least three places where the cover is most likely to be greatest and shall use the greatest cover measured.
- (3) Unless the actual nominal wall thickness is known, the operator shall determine the wall thickness by cutting and measuring coupons from at least three separate pipe lengths. The coupons must be cut from pipe lengths in areas where the cover depth is most likely to be the greatest. The average of all measurements taken must be increased by the allowance indicated in the following table:

Pipe size inches (millimeters)	Allowance inches (millimeters)		
	Cast iron pipe		
	Pit cast pipe	Centrifugally cast pipe	Ductile iron pipe
3 to 8 (76 to 203) 10 to 12 (254 to 305) 14 to 24 (356 to 610) 30 to 42 (762 to 1067) 48 (1219) 54 to 60 (1372 to 1524)	0.075 (1.91) 0.08 (2.03) 0.08 (2.03) 0.09 (2.29) 0.09 (2.29) 0.09 (2.29)	0.065 (1.65) 0.07 (1.78) 0.08 (2.03) 0.09 (2.29) 0.09 (2.29)	0.065 (1.65) 0.07 (1.78) 0.075 (1.91) 0.075 (1.91) 0.08 (2.03)

(4) For cast iron pipe, unless the pipe manufacturing process is known, the operator shall assume that the pipe is pit cast pipe with a bursting tensile strength of 11,000 p.s.i. (76 MPa) gage and a modulus of rupture of 31,000 p.s.i. (214 MPa) gage.

[35 FR 13257, Aug. 19, 1970, as amended by Amdt. 192–37, 46 FR 10160, Feb. 2, 1981; Amdt. 192–62, 54 FR 5628, Feb. 6, 1989; Amdt. 195–85, 63 FR 37504, July 13, 1998]

Subpart L—Operations

§ 192.601 Scope.

This subpart prescribes minimum requirements for the operation of pipeline facilities.

§ 192.603 General provisions.

- (a) No person may operate a segment of pipeline unless it is operated in accordance with this subpart.
- (b) Each operator shall keep records necessary to administer the procedures established under §192.605.
- (c) The Administrator or the State Agency that has submitted a current certification under the pipeline safety

laws, (49 U.S.C. 60101 *et seq.*) with respect to the pipeline facility governed by an operator's plans and procedures may, after notice and opportunity for hearing as provided in 49 CFR 190.237 or the relevant State procedures, require the operator to amend its plans and procedures as necessary to provide a reasonable level of safety.

[35 FR 13257, Aug. 19, 1970, as amended by Amdt. 192–66, 56 FR 31090, July 9, 1991; Amdt. 192–71, 59 FR 6584, Feb. 11, 1994; Amdt. 192–75, 61 FR 18517, Apr. 26, 1996]

§ 192.605 Procedural manual for operations, maintenance, and emergencies.

(a) General. Each operator shall prepare and follow for each pipeline, a manual of written procedures for conducting operations and maintenance activities and for emergency response. For transmission lines, the manual must also include procedures for handling abnormal operations. This manual must be reviewed and updated by the operator at intervals not exceeding